

Made in Austria



AIR FIRE TECH

Fire protection systems

Fire protection in timber construction

Sanitary – Heating – Ventilation – Electrical

www.airfiretech.at

Good reasons to choose AIR FIRE TECH

Made in Austria

- *In-house research and development*
- *Practical solutions from planning through to execution – developed with and for the customer*
- *Legally secure solutions – for you and your customers*
- *Knowledge shared in targeted training sessions – customisable training programme for your personal benefit*

The pages marked “Not currently covered in ETA” in this document contain information that is not yet included in the European Technical Assessments (ETA) and Declarations of Performance (DoP) for the respective products. Required for use in Austria according to the Building Material List. The extension of the existing ETA has been requested from the Austrian Institute of Construction Engineering (OIB). The corresponding test and classification reports are available or are being prepared by MA39 - Testing, Inspection and Certification Body of the City of Vienna.

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A photograph of a workspace featuring a silver laptop and a notebook on a wooden desk. A red banner with white text is overlaid on the top part of the image. The laptop is open, showing the keyboard and trackpad. The notebook is open to a grid-lined page. The wooden desk has a prominent grain pattern.

Basic information



LABELLING OF CONSTRUCTION PRODUCTS

Construction Products Regulation

Labelling and approval of construction products – No. 305/2011 – March 2011

The Construction Products Regulation requires manufacturers of construction products to draw up a **Declaration of Performance (DoP)** for each product for which a **harmonised standard (hEN)** has been announced in the Official Journal of the European Union and for which the coexistence period stated in this announcement has expired. The same applies to construction products for which a **European Technical Assessment (ETA)** has been issued.

Regulated construction products

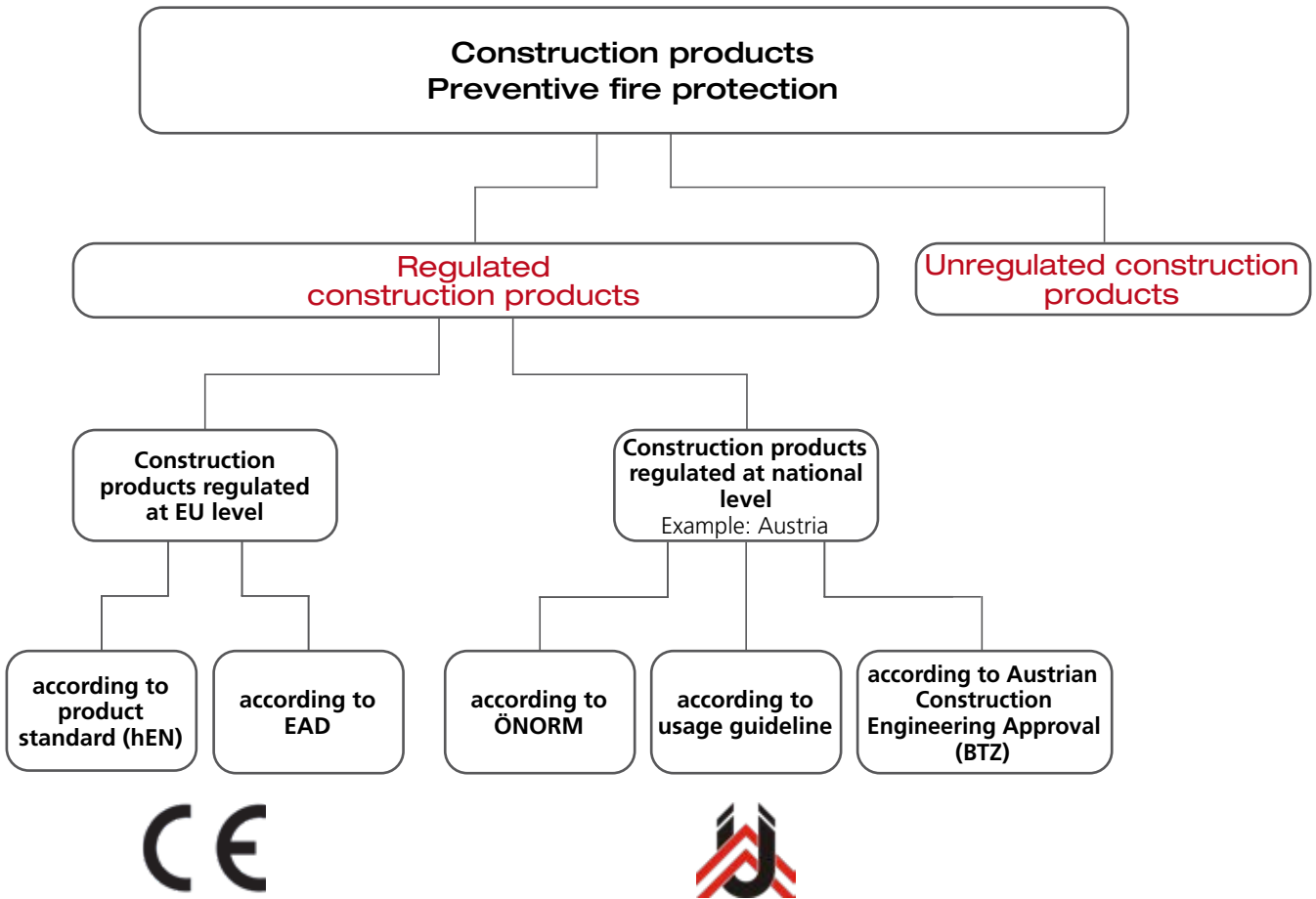
The EU Construction Products Regulation governs the marketing of construction products in the European single market. Construction products with harmonised standards (hEN) generally require the CE marking. EU member states can continue to maintain national labelling and approval systems for construction products for which no harmonised standard yet exists and for which no European Technical Assessment (ETA) has been issued.

Unregulated construction products

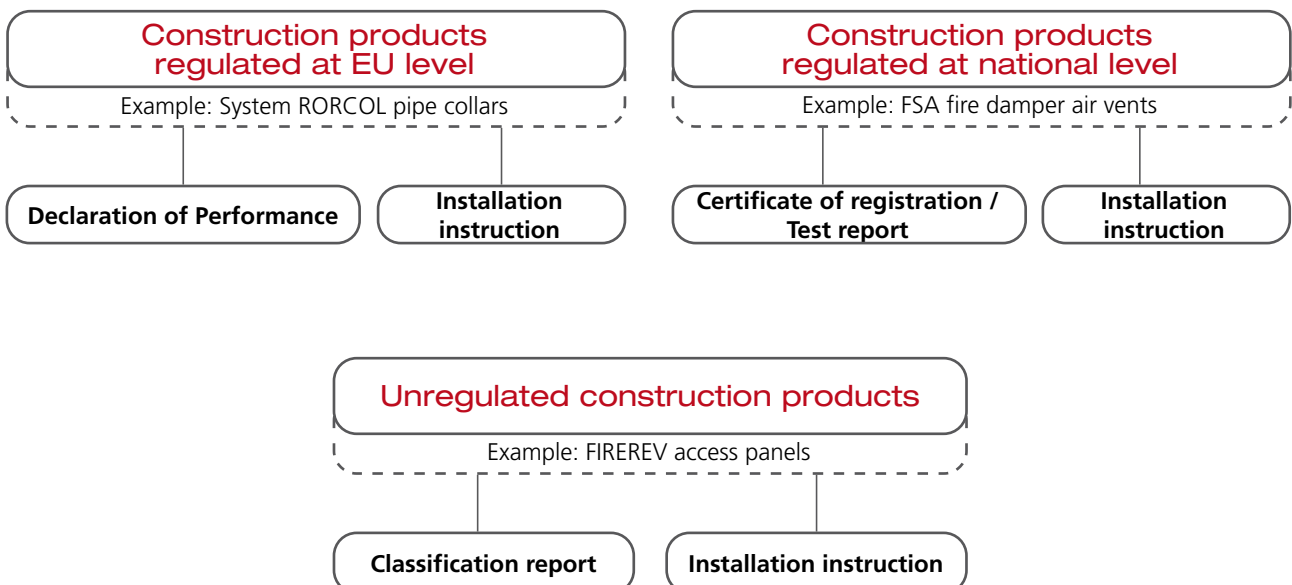
Rather than encompassing all construction products, the national labelling and approval systems only include those for which rules of use are deemed necessary. No explicit rules of use apply to all other construction products, although the relevant national provisions of building law must be complied with.



Labelling



Evidence required from the manufacturer

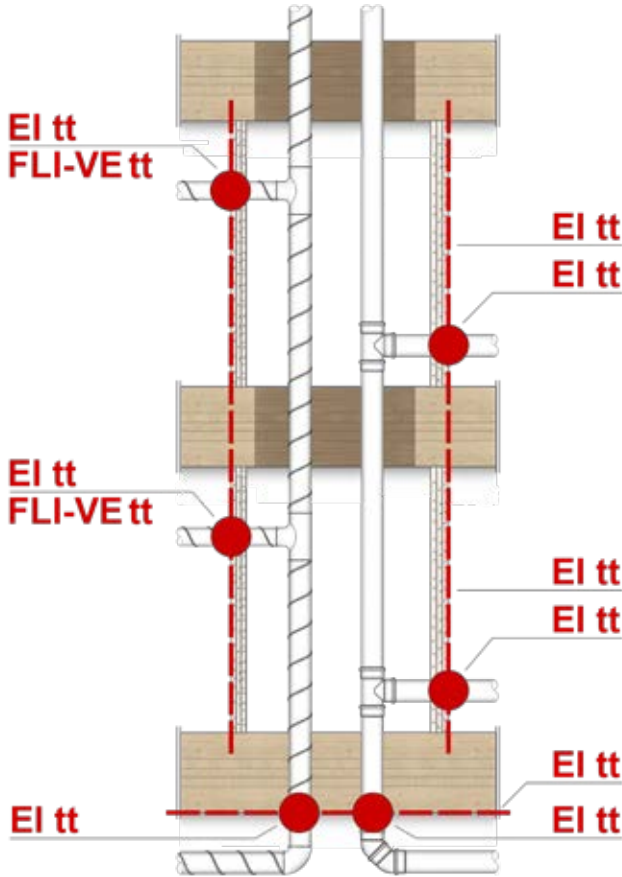


FIRE PROTECTION

Types of penetration seals

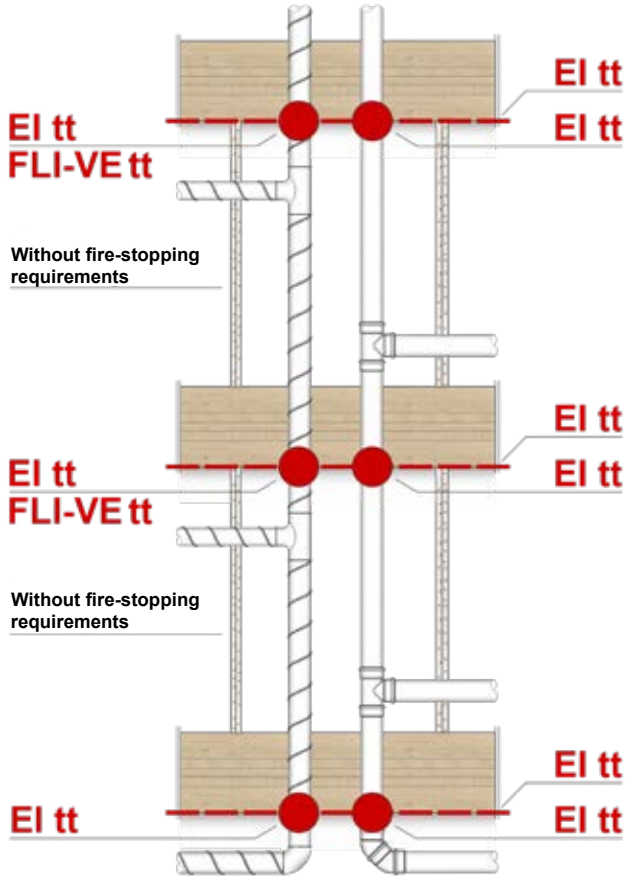
When sealing off installation shafts, one of two types of penetration seal will be used depending on which separating element is subject to the technical fire protection requirements:

Shaft type A
Vertical penetration seal



- The vertical shaft is contained along its entire length using fire-resistant dividing walls.
- The penetration seals must guarantee at least the same fire resistance time as the shaft wall.

Shaft type B
Horizontal penetration seal



- The openings in and around the storey floors must be sealed off according to the fire resistance time guaranteed by the adjacent floor.
- May only be used if only one flat or operating unit is being supplied on each storey.

The national building regulations applicable locally must be complied with.

Requirements of drywall construction systems

Fire protection requirements

Drywall construction systems, including their components and materials as well as individual parts, must have the following fire protection properties:

- **Fire behaviour**

The fire behaviour class of construction materials/products is to be demonstrated by relevant product standards, by a reference to CWFT (Classified Without Further Testing) decisions by the European Commission or by classification reports according to EN 13501-1.

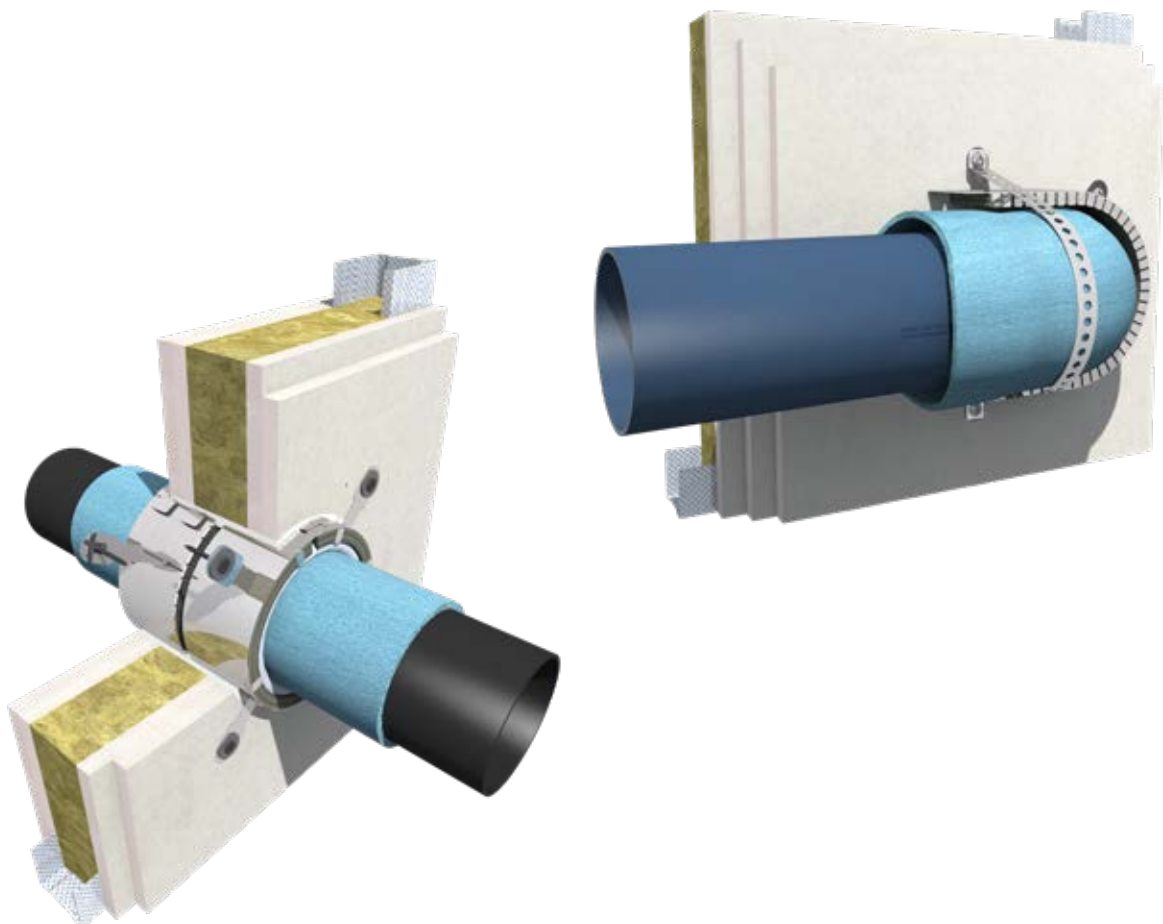
- **Fire resistance**

The systems used must comply with any applicable fire protection requirements. The fire resistance of drywall construction systems is to be demonstrated by a classification report according to EN 13501-2.

- **Connections, installations, feedthroughs**

The planned fire sections include connections to adjacent building elements as well as fire penetration seals on installations, fire dampers on ventilation systems, access panels, movement joints and the like. These must be in an appropriate fire resistance class for the building element in which they are installed and be classified for the same use.

Building elements adjacent to drywall construction systems that form fire sections must be in at least the same fire resistance class unless the fire protection provisions of building law permit a lower class.



Not all plasterboard is the same

As fire protection seals have generally not been tested and approved for installation in all types of plasterboard, attention must be paid to which board is being used to manufacture the drywall construction system:

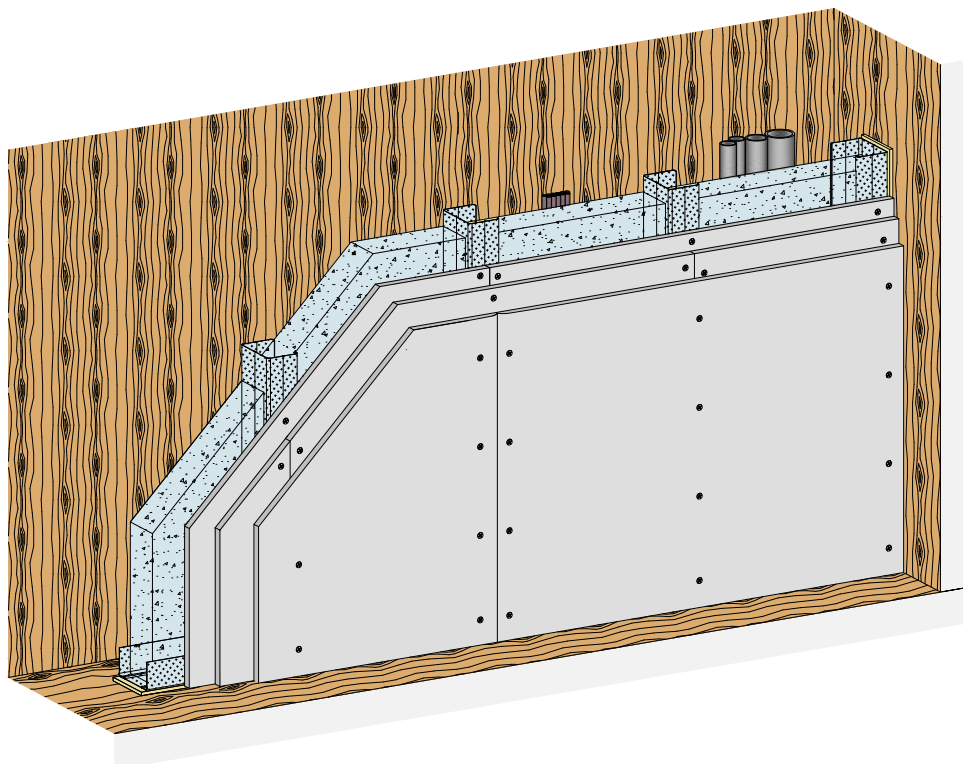
- **Plasterboard according to EN 520**
Plasterboard covered with paperboard on both sides, e.g. fire-resistant plasterboard (DF/DFR)
- **Fleece-reinforced plasterboard according to EN 15283-1**
Plasterboard with embedded glass-fibre mesh, e.g. GM-FH2 Glasroc F Ridurit
- **Plasterboard according to EN 15283-2**
Plasterboard comprising a gypsum core reinforced with cellulose fibres, e.g. GF-C1-I-W2 Rigidur H

NOTE

The following applies to shaft walls: penetration seals that are only approved for installation in plasterboard according to EN 15283-1 (fleece-reinforced plasterboard) may not be used in conjunction with plasterboard according to EN 520 (drywall boards) without further investigation. – cf. test standard EN 1366-3.

The types of plasterboard permitted are indicated in the relevant European Technical Assessment (ETA) and Declaration of Performance (DoP).

The national building regulations applicable locally must be complied with.



Stud partition walls and wall structures

The designer of the installation system must select sanitary supporting structures and route supply and waste pipes in such a way that the structural stability of the relevant drywall construction system is not impaired:

- **Running installations inside building elements**

Building elements inside which installations are to be routed (e.g. shaft walls, walls between flats) should ideally have a single installation level. However, the installation cavity can also be dimensioned in line with the planned pipe cross-sections.

Single stud partition walls made from CW-50 profiles are only suitable for running installations in to a limited extent.

- **Additional cut-outs in tie bars**

Cut-outs in tie bars must be made using a hole saw, spherical cutter or punching tool, without cutting through the profile along its flanges.

The size of any additional cut-outs required in a tie bar is limited by the bar's height:

- CW-50 profile: additional openings of **max. 50 mm x 35 mm** at min. 500 mm distance apart
- CW-75 profile: additional openings of **max. 50 mm x 50 mm** at min. 500 mm distance apart or **one additional opening** with a diameter of **max. 70 mm**
- CW-100 profile: additional openings of **max. 50 mm x 50 mm** at min. 500 mm distance apart or **one additional opening** with a diameter of **max. 90 mm**

- In the case of pipes and cables that are to be run from the existing bare floor/ceiling into stud partition walls, for example, the additional openings in the connecting profile (U-shaped wall profile) made subsequently cannot be allowed to exceed the following maximum sizes:

- UW-50 profile: max. 40 mm x 350 mm
- UW-75 profile: max. 70 mm x 350 mm
- UW-100 profile: max. 90 mm x 350 mm

Openings must be at least 800 mm apart. No CW profile may be located in the area of these openings.

The processing guidelines issued by the relevant drywall construction system manufacturer must be followed.



PDF download:
Planning and Constructing Shaft Walls



You can find more information and installation details according to the processing guidelines in the current brochures published by Saint-Gobain Rigips Austria GmbH.

SMOKE-TIGHTNESS

Energy efficiency of building envelopes

Air- and wind-tightness

The terms “air-tightness” and “wind-tightness” must not be mixed up as they mean two fundamentally different things:

- A wind-tight building will protect the building elements from the effects of airflow inside the heat insulation. In other words, it is about preventing air from flowing into the insulation from outside, through the insulation and then out again elsewhere, which would impair the insulating effect.
- Air-tightness, by contrast, means preventing air from flowing through the building envelope from inside to outside and vice versa. In the winter, warm air from inside can escape and cold air from outside can flow in.

Both of these can reduce energy consumption if they are not addressed.

The existence of any national requirements governing air- and wind-tightness must be checked.

In Austria, for example:

The **envelope on new buildings must be designed to be air- and wind-tight**, with a maximum air exchange rate n_{50} of 3 h⁻¹ (air is replaced 3 times in an hour) in buildings without a ventilation system or 1.5 h⁻¹ (air is replaced 1.5 times in an hour) in buildings with a ventilation system.

Measurements are taken by means of a **blower door test**, for example.

- **Residential buildings**

In the case of residential buildings with one or two units (e.g. single-family, two-family, semi-detached or terraced houses), this value must be complied with for each house.

In the case of residential buildings with three or more units (e.g. multi-family houses or blocks of flats), this value must be complied with for each flat or accommodation unit.

The value must also be complied with for stairwells inside the air-conditioned building envelope, including the flats connected to them.

- **Non-residential buildings**

In the case of non-residential buildings (e.g. office blocks, educational establishments or hospitality venues), the requirement applies to each fire section.

n_{50} = air exchange rate at a differential pressure of 50 Pa

NOTE

The blower door test also calculates the smoke-tightness of residential and non-residential buildings.

Blower door test

The blower door test calculates the tightness and thus also the smoke-tightness of residential and non-residential buildings.



Typical draft points

- Passageways for pipes, cables, sockets
- Joints of construction materials
- Leakage from installation shafts
- Doors, windows, glass inserts

Measuring instrument

Viewing window

Blower door

Fan



Installing fire dampers

When installing fire dampers, a distinction can be made between three variants:

Installation with expansion compensation

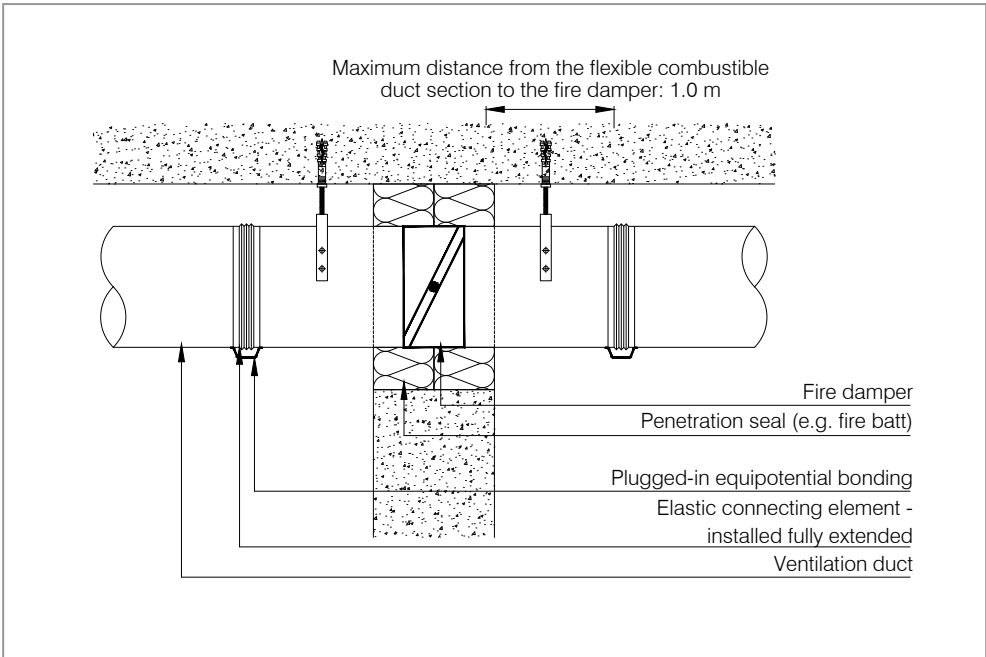
Fire dampers/fire and smoke control dampers may be mounted as follows:

- to rigid load-bearing walls/ceilings or
- to rigid non-load-bearing walls (e.g. aerated concrete) or
- to flexible (lightweight partition) walls, if corresponding mathematical proof for the supporting structure is available.

The prerequisite for this is that the forces arising in the event of fire due to thermal expansion or collapse of the adjoining air ducts are reduced by expansion compensation measures to such an extent that the position of the fire damper/fire and smoke control damper in relation to the component forming the fire compartment is not changed over the fire resistance period and the sealing effect of the penetration seals is not impaired.

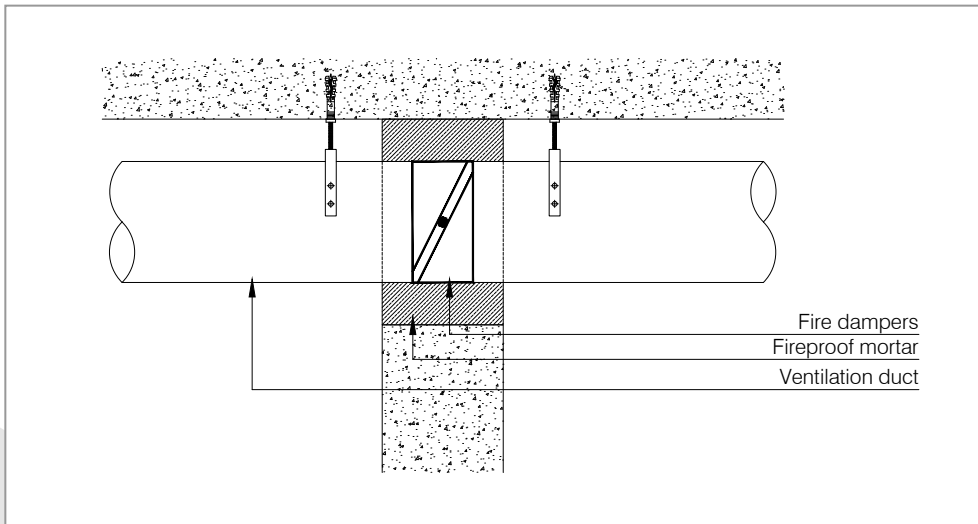
The use of flexible duct sections or elastic connecting elements is suitable for this without further provision of evidence.

When installed, the flexible section must be at least 1% of the connected duct length in the direction of thrust up to any other flexible duct section or elastic connecting element, but at least 80 mm. The flexible duct section must be installed fully extended. The expansion compensation measures must be positioned outside the range of movement of the closing element, but at a maximum distance of 1 m from the end of the damper.



Installation without expansion compensation – by cementing in

Fire dampers/fire and smoke control dampers are considered to be rigidly mounted if they are cemented into the entire surface of the reveal of a solid load-bearing wall or load-bearing floor/ceiling on all sides. Classified fire protective mortar optimised for shrinkage cracks must be used for this.

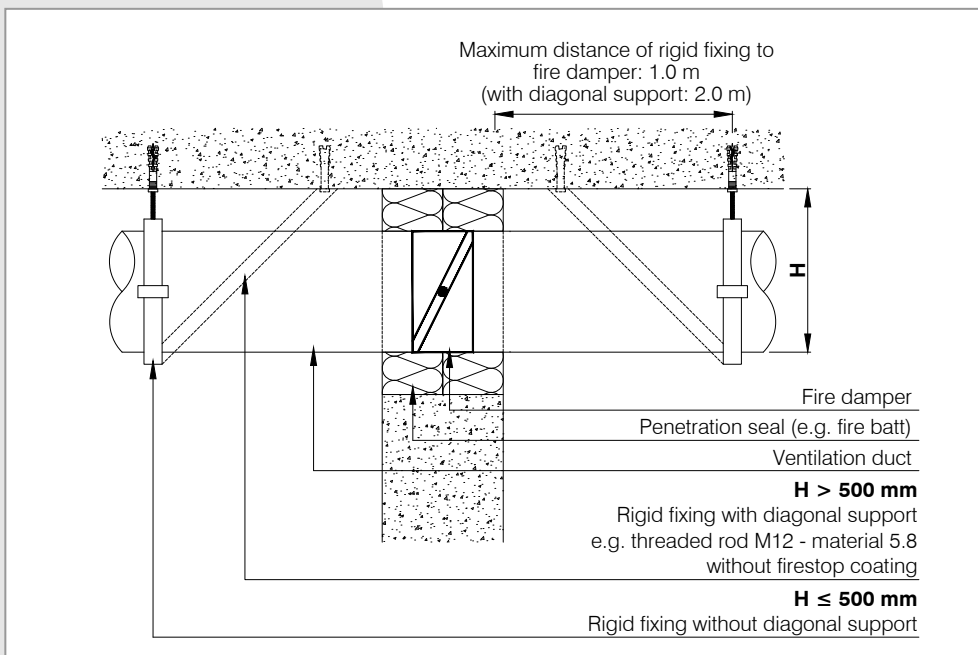


Installation without expansion compensation – for rigidly fixed air ducts

The air duct is deemed to be fixed with sufficient rigidity if it has been assessed with respect to fire protection by an accredited test centre or if its suitability has been verified by an expert.

The rigid fixing may be a maximum 1 m away from the damper in the case of fixings without diagonal supports (maximum 2 m with diagonal supports).

If air ducts are routed vertically in shafts with non-load-bearing shaft walls, they must be fixed to the load-bearing floor/ceiling with a sufficiently rigid fixing structure on every storey at least.



FIRE TESTS

Before they are sold to customers, our products undergo a variety of fire tests and checks. Our continuous research and development work provides our customers with a large variety of application options for our firestop products in modern building installations. You can benefit from our in-house research and development and the expertise that our experts have gained from more than 20 years in the field of fire protection.

Tests according to EN 1366-2 / EN 1366-3

Fire resistance tests for installations

EN 1366 - Part 2: Fire dampers

- September 2015



This European Standard specifies a method for determining the fire resistance performance of fire dampers installed in fire-resistant, space-enclosing building elements and intended to prevent fire, smoke and gases spreading at high temperature. This European Standard applies in conjunction with EN 1363-1.

EN 1366 - Part 3: Penetration seals

- May 2009



Test standard EN 1366-3 specifies the test methods and criteria for assessing the ability of a penetration seal to maintain the fire resistance of a space-enclosing building element at the point where one or more pipes or cables are fed through.



Extended mixed (combined) penetration seal TIROTECH® in a cross-laminated timber floor/ceiling after a fire test according to EN 1366-2 and EN 1366-3

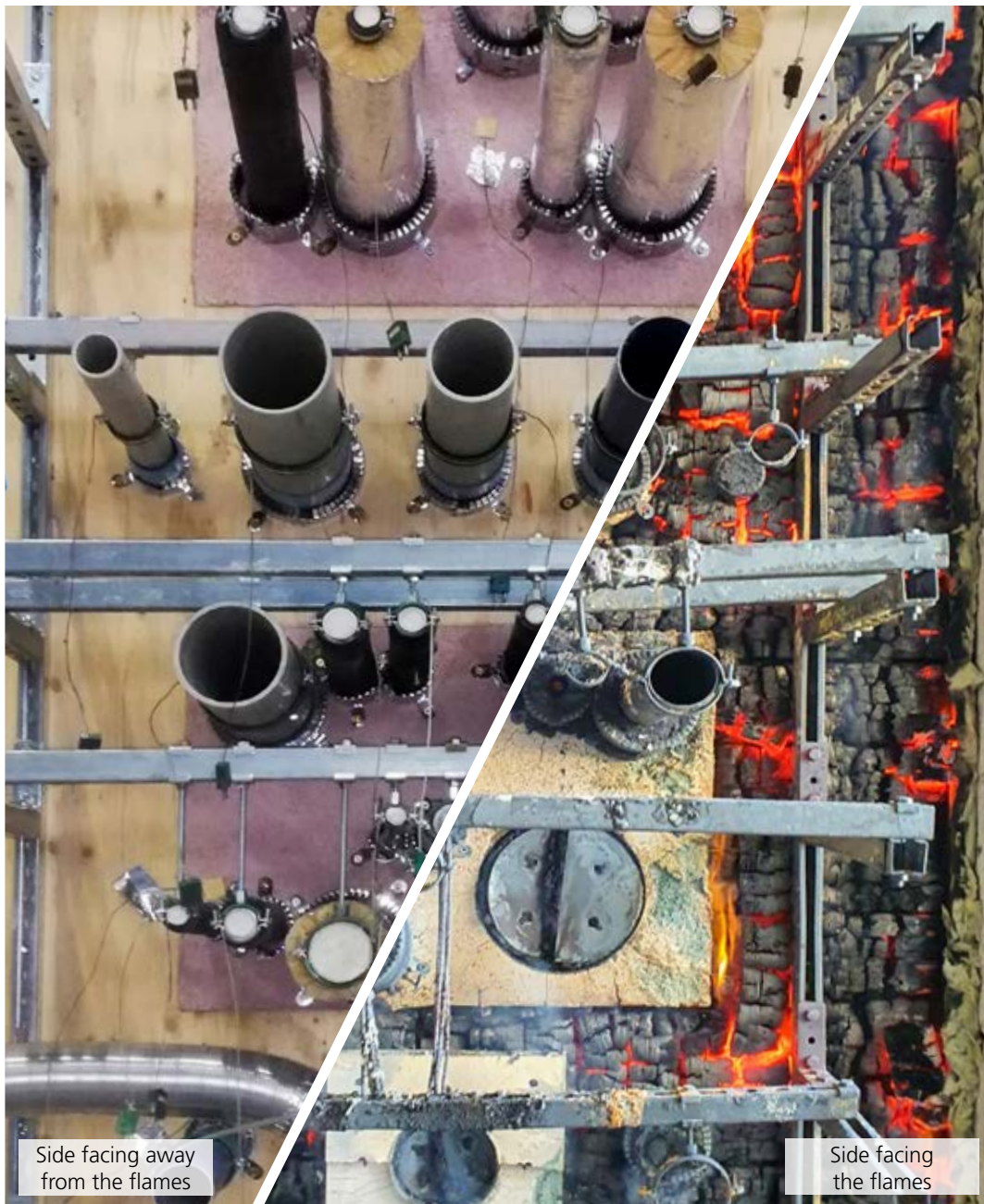
COMBINED PENETRATION SEAL TIROTECH® EN 15882-5

Extended application of results from fire resistance tests for service installations

Part 5: Extended mixed (combined) penetration seals – October 2021

Up until 15 March 2022, the installation of fire dampers in mixed penetration seals was not regulated throughout Europe. In Austria, these installation situations were solved via the mixed penetration seal according to ÖNORM H 6031. EN 15882-5 now provides specifications for this. The permissible application areas can now be clearly defined for installing fire dampers in mixed penetration seals.

Our INLAP fire dampers have been extensively tested in combination with the TIROTECH® mixed penetration seal in cross-laminated timber walls and floors.



Side facing away from the flames

Side facing the flames

Wood – the construction material of the future





WOOD IS BECOMING INCREASINGLY POPULAR

Wood in construction

Wood has always been one of the most important construction materials. The very first dwellings were built from wooden structures and mud bricks. Thousands of years later, these are no longer tree trunks, but solid, prefabricated building elements made of cross-laminated timber. In other words, solid wood panels consisting of several layers of boards stacked flat onto each other and glued in a crosswise arrangement.

Building with wood is environmentally friendly. Wood grows back and can be disposed of or recycled in an environmentally friendly manner when a building is demolished. For a forest-rich country like Austria, dealing with all aspects of this issue professionally seems an obvious step. The same applies to fire protection.

There are many different reasons for carrying out a building project using solid wood construction. The high degree of prefabrication reduces the construction time on the building site while also significantly increasing the quality of the workmanship. This is prompting more and more planners and architects to take a closer look at solid wood construction. Building with cross-laminated timber elements puts the focus on planning, particularly when it comes to fire protection. This is because the routing of the building service installations and the associated penetration sealing measures need to be carefully planned in advance.

In recent years, there have been a number of innovations in the building sector. Air Fire Tech has developed new concepts for solutions as part of a research project.

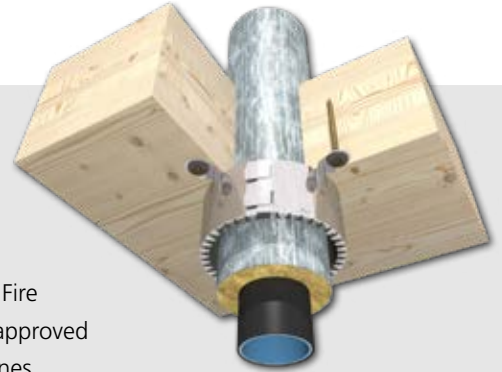


The 3 concepts

1

Single penetration seals

As part of the research project mentioned, tests were carried out on a large number of new single penetration seals for combustible and non-combustible pipes in wall and floor/ceiling elements made of cross-laminated timber. For sealing off ventilation ducts, tests were carried out with the Air Fire Tech fire damper INLAP according to EN 15650 and also with nationally approved Air Fire Tech fire damper air vents FLI-VE90 according to OIB usage guidelines.



For more information, see page 52 →

2

Mixed penetration seals

When pipes and cables are routed through a common opening and sealed off with a penetration seal, this is referred to as a mixed penetration seal. An combined penetration seal is when air ducts with fire dampers are also routed through a mixed penetration seal. The new TIROTECH® fire protective mortar is impressive not only because of its light weight and rapid setting, but also because it is easy and quick to apply without the need for complex reveal construction. In practice this means, for example, that even uneven reveal surfaces cut out with power saws in openings can be filled with TIROTECH® fire protective mortar. For structural reasons, steel nails or chipboard screws must be placed in the openings as reinforcement.



For more information, see page 68 →

3

Penetration seals in shaft walls – Shaft type A

In addition to single penetration seals and mixed penetration seals, there is another construction method which has been tried and tested for decades and is a natural choice for timber construction: shaft type A¹, i.e. the plasterboard stud partition wall lined on one face. Shaft type A is a way of bypassing the penetration sealing of pipes and cables in cross-laminated timber elements. The penetration sealing is carried out in the shaft wall.



For more information, see page 92 →

NOT ALL WOOD IS THE SAME

Cross-laminated timber

Cross-laminated timber (CLT) is the term used to describe timber construction elements that consist of at least three layers of boards that have been glued together in a crosswise arrangement. This makes it possible to produce elements with large dimensions, which are suitable for constructing load-bearing walls and floors. The high degree of prefabrication at the factory enables quick workflows on the construction site, which means that building shells can be erected in a very short time without introducing any additional moisture into the structure. The crosswise arrangement boasts particularly high dimensional stability and enables load transmission in both longitudinal and transverse directions.

Standard supporting construction or specific supporting construction?

As with conventional standard walls made of brick and concrete, when working with cross-laminated timber walls and floors, sometimes building service installations need to be routed through the element. If there is a fire resistance requirement for the walls or floors (EI60, EI90 etc.), this penetration must be sealed off with respect to fire protection. The fire resistance of the penetrated separating element must be restored. The penetration sealing must correspond to the fire resistance of the wall or floor/ceiling.

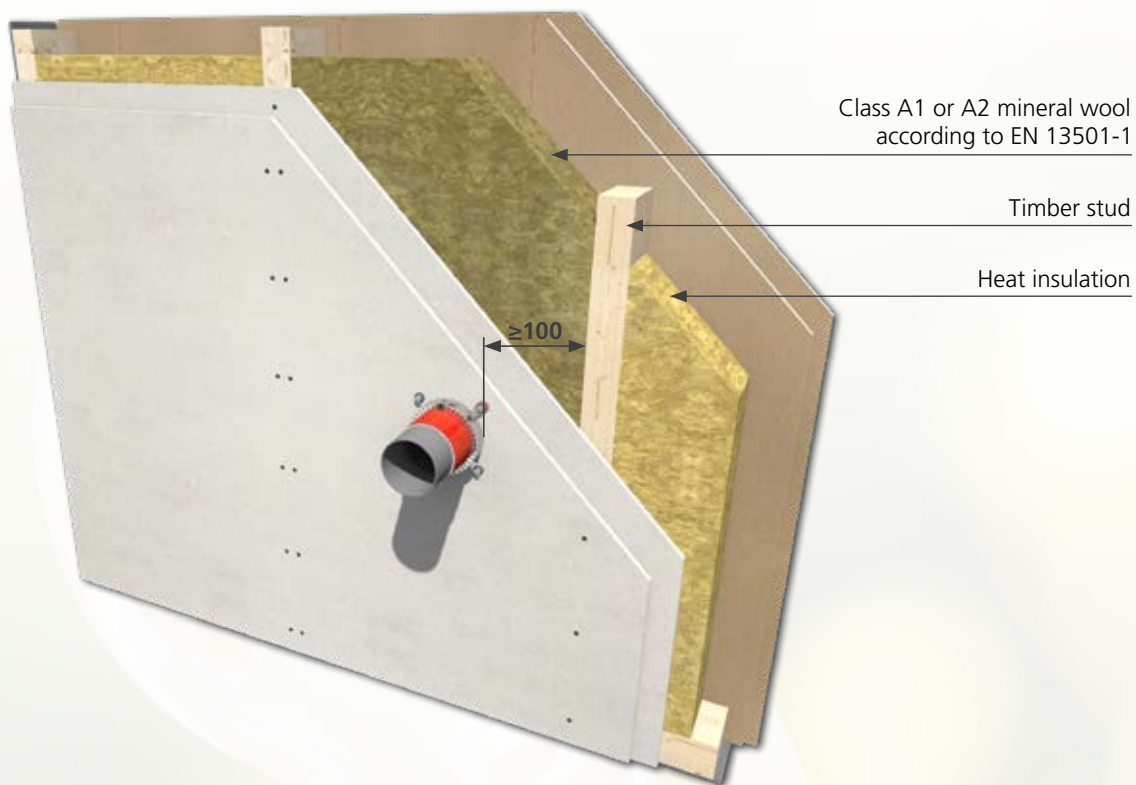
Every manufacturer of cross-laminated timber has its own European Technical Assessment (ETA) for its timber structures. **According to EN 1366-3:2021 point 7.2.1**, these are considered to be **specific supporting constructions**. Therefore, single and mixed penetration seals must be tested with the cross laminated timber construction of the relevant manufacturer within the system.

NOTE

Penetration seals must be tested with the cross-laminated timber construction of the relevant manufacturer both within the system and separately!

Flexible walls with timber studs

According to EN 1366-3, the test results obtained with the standard flexible wall constructions also apply to flexible walls with timber studs provided the number of lined layers does not differ. The distance between the penetration seal and the timber studs must be at least 100 mm. This must be filled with class A1 or A2 insulation according to EN 13501-1 (mineral wool).



You can find details of how to install RORCOL pipe collars and a list of tested pipe brands in our "Installation Instructions and Declaration of Performance AIR FIRE TECH System RORCOL" according to European Technical Assessment ETA-13/0758.



PDF download:
RORCOL Installation Instructions



MILESTONES

2008

In-house fire testing with cross-laminated timber

2011

First fire test with FLI-VE fire damper air vents in cross-laminated timber



2012

First fire test with INLAP fire dampers and RORCOL pipe collars in cross-laminated timber



2015

Expansion of the series of tests with fire dampers and pipe collars in walls and floors made of cross-laminated timber

2010

2008

First large-scale fire test with cross-laminated timber

2012

1st edition of the planning brochure "Brandabschottungen im Holzbau" [Fire-resistant sealing in timber construction] by Holzforschung Austria





in collaboration with:

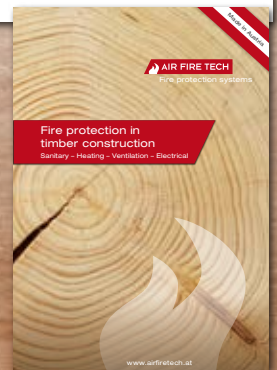


2019

First fire test with TIROTECH® protective mortar in cross-laminated timber

2022

1st edition of the brochure "Fire protection in timber construction"



2020



2016

First fire test with access panel in cross-laminated timber walls

2021

First fire test with pipe section in cross-laminated timber



LOADING...



0012

AIR FIRE TECH SYSTEM RORCOL EI90

according to ETA-13/0758

RORCOL V30



- Installation depth: 31 mm
- For sewage pipes up to Ø135 mm

RORCOL V60



- Installation depth: 61 mm
- For sewage pipes and thick-walled plastic pipes up to Ø250 mm
- Extended field of application

RORCOL AV60



- Installation depth: 61 mm
- For multi-layer composite pipes up to Ø63 mm
- For metal pipes up to Ø76 mm
- For electrical conduits up to Ø50 mm with or without cables up to Ø21 mm

Functional principle

RORCOL V30 and V60 pipe collars

The intumescent material inside the stainless steel housing begins to expand at temperatures over 150°C, while plastic pipes soften and melt away as they are exposed to the fire. The cross-section thus exposed is safely sealed up by the pipe collar and heat transfer to the side facing away from the flames is restricted.

RORCOL AV60 pipe collars

The intumescent material begins to expand at temperatures over 190°C, restricting heat transfer to the side facing away from the flames in the case of aluminium composite pipes, metal pipes and cables.

BFM/K310 firestop sealant



- For sealing the annular and residual gap between pipe and separating element



PDF download:
System RORCOL brochure



For more information on the System RORCOL, as well as a comprehensive overview of the permissible application areas, please see our brochure "Penetration seals for pipes and electric cables".

Product description

RORCOL pipe collars are used to seal off plastic pipes, multi-layer composite pipes, metal pipes, electrical conduits and cables. They consist of a stainless steel housing containing an intumescent material. The housings on the RORCOL V30/V60 and RORCOL AV60 are serrated in a different way, allowing them to be distinguished from each other and used in the appropriate field of application. The mounting clips, which can be twisted up to 45° if space is tight, are used to fix the pipe collar in place. They can be extended by 15 mm using the integrated mounting lug extension. RORCOL pipe collars are closed using a closure system, which is also used to fix them in place if they are installed as Omega-application. When formwork is being used in floors, the RORCOL V60 and RORCOL AV60 pipe collars are made easier to position by folding out the integrated positioning aids.

Integrated mounting lug extension

- Optional 15 mm extension of the mounting lugs to bridge larger annular gaps



Omega-fixing

Perforated flaps for installation as an Omega application:

- RORCOL V60 – up to DN110
- RORCOL AV60 – up to DN80



Distinguishing feature

- Different serrations on RORCOL V30/V60 and RORCOL AV60 pipe collars
- Makes it easier to tell the difference even after installation



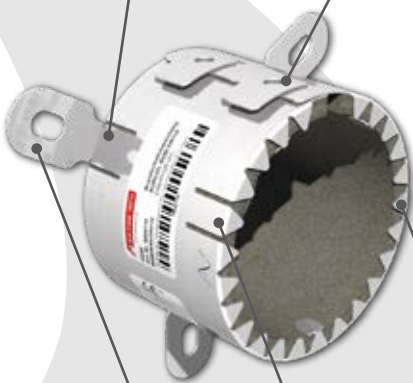
Integrated positioning aid

- Makes it easier to insert the pipe collar in formwork



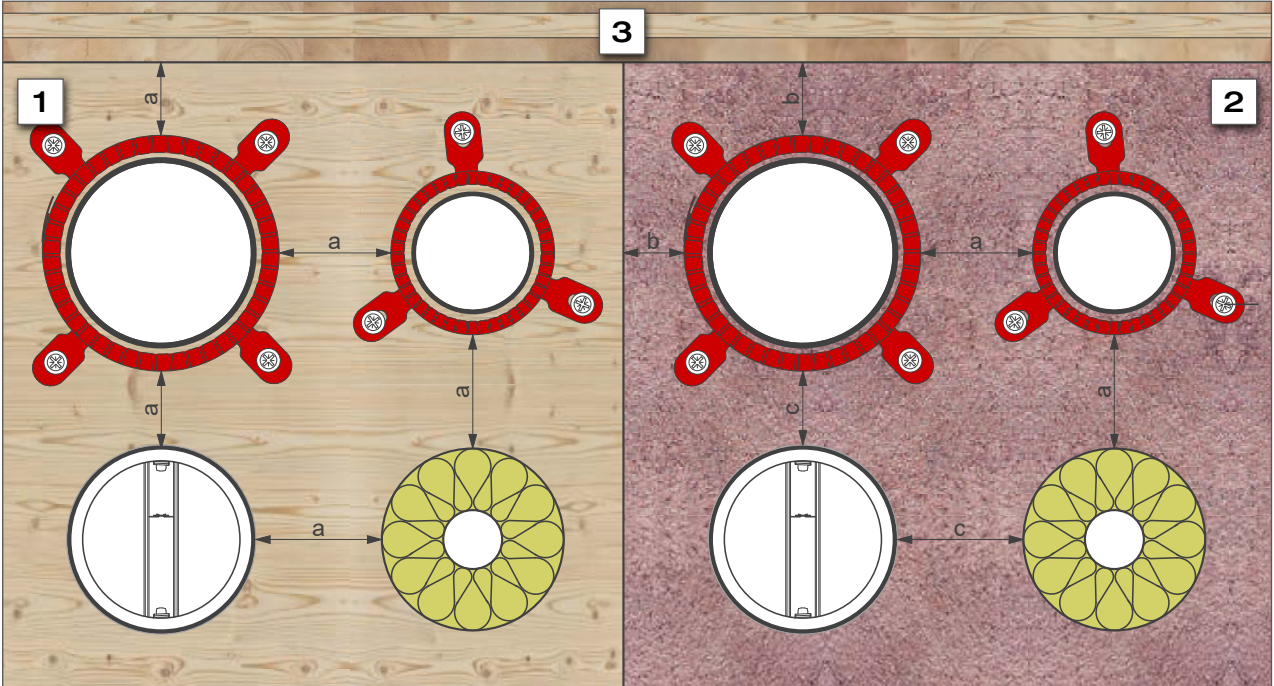
Twistable mounting lugs

- For fitting into tight spaces



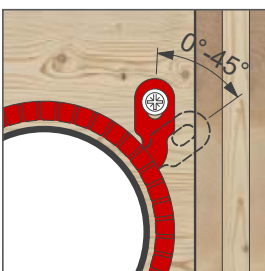
CE 1139
Air Fire Tech Brandschutzsysteme GmbH Stranzenberggasse 7b/1/2 1130 Vienna, AUSTRIA
13
1139-CPR-0523/13
ETA-13/0758
EAD 350454-00-1104
DOP 2020/RORCOL
Pipe penetration seal "Air Fire Tech System RORCOL" Use category Y ₁
For other relevant characteristics, see ETA-13/0758

Working clearances



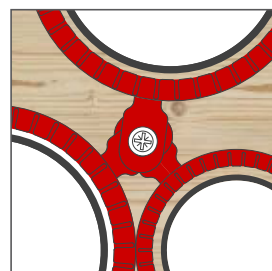
Legend	
1	Cross laminated timber wall or floor
2	Mixed penetration seal TIROTECH®
3	Adjacent separating element
a	Minimum distance 0 mm
b	Minimum distance 30 mm
c	Minimum distance 50 mm

Twistable mounting lugs



Up to four mounting lugs can be rotated at any angle between 0° and 45°

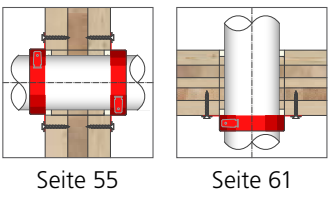
Common screw fixing



Up to three mounting lugs of three adjacent pipe collars can be fixed with just one screw fixing

Application areas

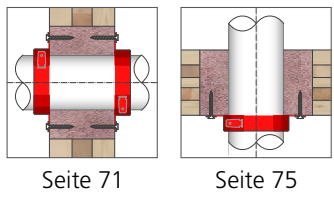
Single penetration seals



Seite 55

Seite 61

Mixed penetration seals



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Seite 75

Article numbers

Article number – RORCOL V30

Art. no.	Type	Nominal size
9504040	BRM/V30/DN40	16–40 mm
9504056	BRM/V30/DN50–56	50–56 mm
9504063	BRM/V30/DN59–63	59–63 mm
9504080	BRM/V30/DN75–80	75–80 mm
9504100	BRM/V30/DN90–100	90–100 mm
9504110	BRM/V30/DN110	110 mm
9504125	BRM/V30/DN125	125 mm
9504140	BRM/V30/DN140	140 mm

Article number – RORCOL V60

Art. no.	Type	Nominal size
9503056	BRM/V60/DN50–56	50–56 mm
9503063	BRM/V60/DN59–63	59–63 mm
9503080	BRM/V60/DN75–80	75–80 mm
9503100	BRM/V60/DN90–100	90–100 mm
9503110	BRM/V60/DN110	110 mm
9503125	BRM/V60/DN125	125 mm
9503140	BRM/V60/DN135–140	135–140 mm
9503160	BRM/V60/DN160	160 mm
9503180	BRM/V60/DN180	180 mm
9503200	BRM/V60/DN200	200 mm
9503250	BRM/V60/DN250	250 mm

Article number – RORCOL AV60

Art. no.	Type	Nominal size
9505040	BRM/AV60/DN16–40	16–40 mm
9505056	BRM/AV60/DN50–56	50–56 mm
9505063	BRM/AV60/DN59–63	59–63 mm
9505080	BRM/AV60/DN75–80	75–80 mm
9505110	BRM/AV60/DN110	110 mm
9505125	BRM/AV60/DN125	125 mm
9505140	BRM/AV60/DN140	140 mm
9505160	BRM/AV60/DN160	160 mm

FIRE PROOF PIPE SECTION EI90

according to ETA-17/0734

Product description

FIRE PROOF is a precisely cut, non-flammable mineral wool pipe shell used as a pipe penetration seal for metal pipes. The shell is coated with a scrim-reinforced aluminium foil and packed in quantities convenient for construction sites. For ease of assembly, the shell has a slot on one side and a foil overlap so that the shell can be easily unfolded and assembled.

Foil overlap

- For easy assembly
- With self-adhesive strip

Short insulation length

- 1 m for small dimensions ($\leq \text{Ø}54 \text{ mm}$)
- No subsequent cutting to size required

Standard insulation thicknesses

- Same EnEV insulation thicknesses as standard pipe shells



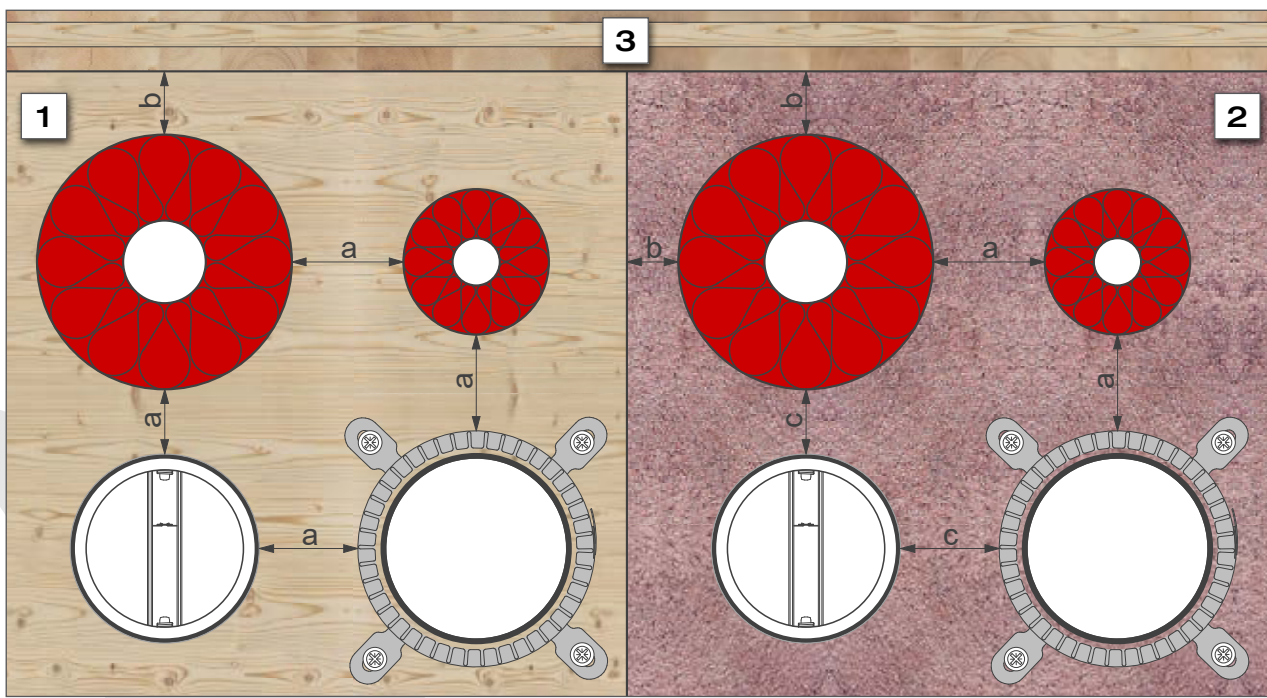
Application

For quick and easy installation, unfold FIRE PROOF, place it over the metal pipe and close the longitudinal seam by gently pressing it together. Remove the peel-off tape and press the overlap with the adhesive strip firmly into place. Smooth down with the squeegee for secure bonding. Each pipe shell must be sealed tightly along the longitudinal joint. Push the subsequent pipe shells together at the ends and stick them together using adhesive aluminium tape with an overlap of at least 25 mm. Finally, fix the pipe shells with binding wire (6 windings / running metre).

Article number

Art. no.	Type	Outer pipe diameter	Insulation thickness
9506152	FP/DN15/20	Ø15 mm	20 mm
9506182	FP/DN18/20	Ø18 mm	20 mm
9506223	FP/DN22/30	Ø22 mm	30 mm
9506283	FP/DN28/30	Ø28 mm	30 mm
9506353	FP/DN35/30	Ø35 mm	30 mm
9506423	FP/DN42/30	Ø42 mm	30 mm
9506422	FP/DN42/40	Ø42 mm	40 mm
9506484	FP/DN48/40	Ø48 mm	40 mm
9506545	FP/DN54/50	Ø54 mm	50 mm
9506645	FP/DN64/50	Ø64 mm	50 mm
9506765	FP/DN76/50	Ø76 mm	50 mm

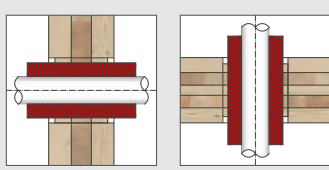
Working clearances



Legend	
1	Cross laminated timber wall or floor
2	Mixed penetration seal TIROTECH®
3	Adjacent separating element
a	Minimum distance 0 mm
b	Minimum distance 30 mm
c	Minimum distance 50 mm

Application areas

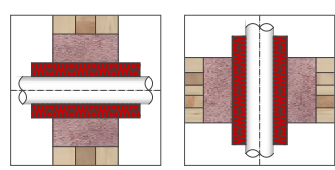
Single penetration seals



Seite 57

Seite 63

Mixed penetration seals



Seite 73

Seite 77

Product description

TIROTECH® fire protective mortar is a lime-cement bound lightweight mortar with polystyrene aggregates. The resulting very low dry bulk density facilitates transport and application.

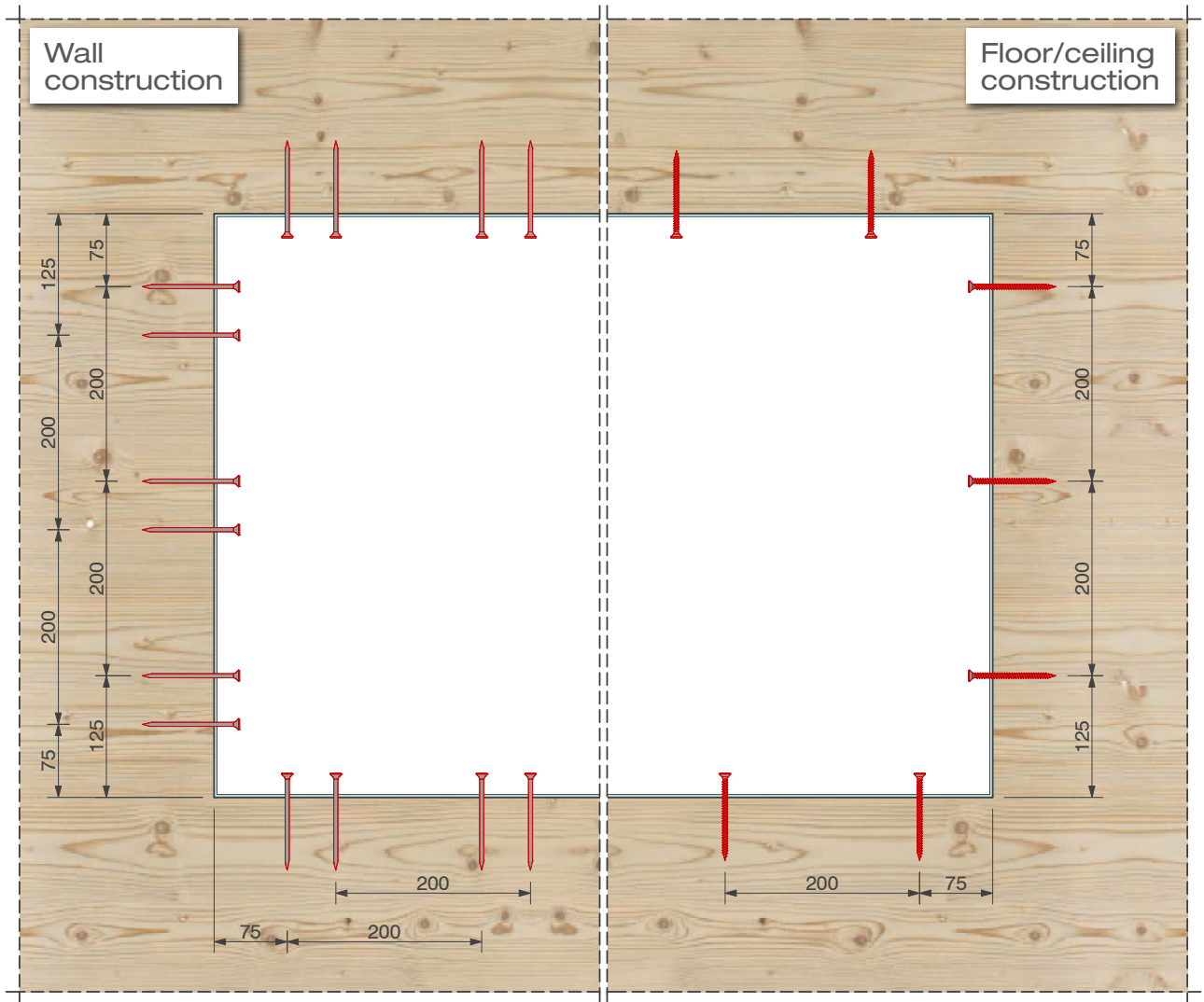
Properties

TIROTECH® - Fire protective mortar			
	Flexible walls Thickness ≥ 100 mm	Rigid walls Thickness ≥ 100 mm	Floors Thickness ≥ 140 mm
Maximum penetration seal size	1000x600 mm	1200x1000 mm	1200x800 mm or 820x8200 mm
Minimum mortar thickness	100 mm		140 mm
Dry bulk density	450 kg/m ³		
Use category	X		
Thermal conductivity	0.12 W/mK		
Delivery form	30 litre bag – weight 10 kg		
Water requirement	approx. 5 litres/bag		
Mixing time	approx. 1 minute		
Working temperature	min. 8°C		
Can be painted over	Yes		
Storage	Store in a dry place. Protect from moisture. Can be stored for approx. 6 months		

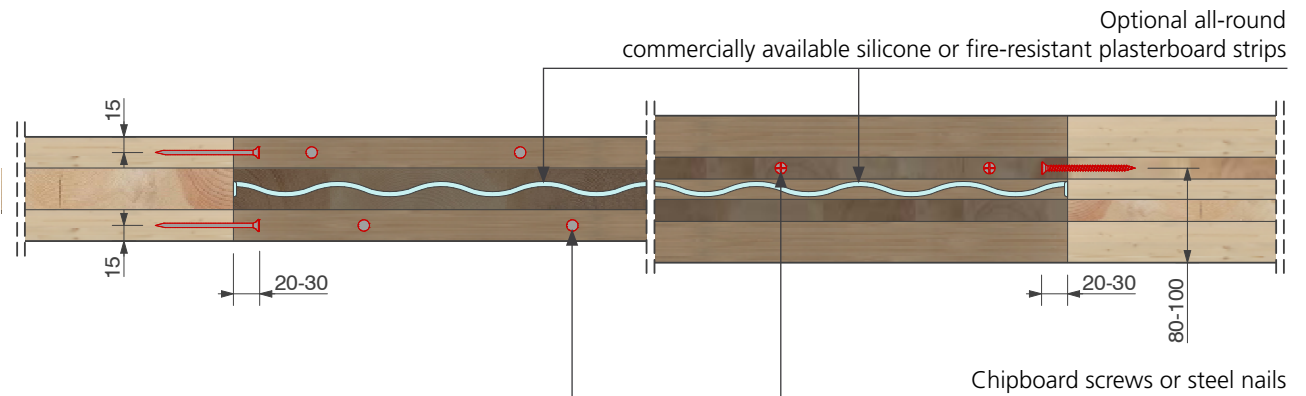


Application

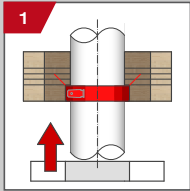
Before applying the TIROTECH® fire protective mortar, the pipe and/or cable must be checked with regard to the Declaration of Performance (DoP). The reveal of the recess must be solid, dry and free from any dust or grease. Due to the light weight and the consistency of the fire protective mortar, roughly cut EPS or XPS insulation boards, for example, can be used for the formwork. There is no need for any complex fixing of the formwork. It is possible to use fire-resistant plasterboards (thickness ≥ 15 mm) or steel sheets (thickness ≥ 1 mm) as permanent formwork. When installing in cross-laminated timber constructions, steel nails or chipboard screws must be placed in the openings as reinforcement.



Dimensions in mm

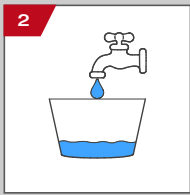


Installation with flush-mounted pipe collar



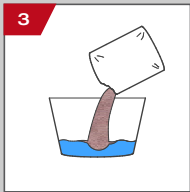
1 Attach formwork
(e.g. EPS insulation board)

Insert pipe collar

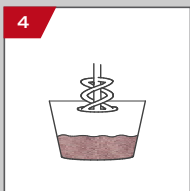


2 Prepare mortar trough (min. 50 litres)

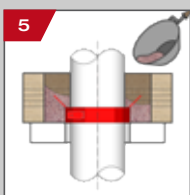
Fill with clean water,
approx. 5 litres / bag



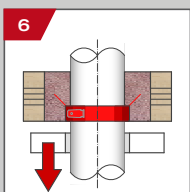
3 Add total bag contents of
TIROTECH® - Fire protective mortar



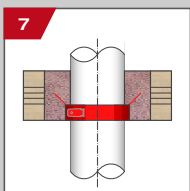
4 Mix with stirrer



5 Apply immediately after mixing

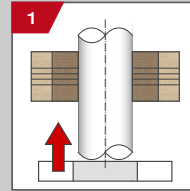


6 Remove formwork after setting

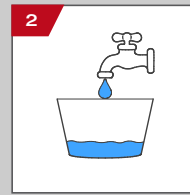


No additional fixing of the flush-mounted pipe collar required

Installation with surface-mounted pipe collar

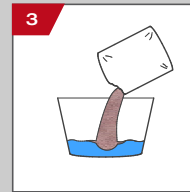


1 Attach formwork
(e.g. EPS insulation board)

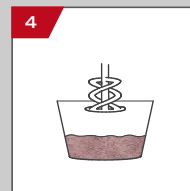


2 Prepare mortar trough (min. 50 litres)

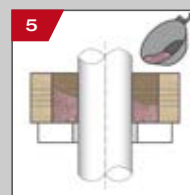
Fill with clean water,
approx. 5 litres / bag



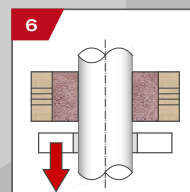
3 Add total bag contents of
TIROTECH® - Fire protective mortar



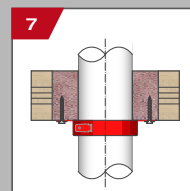
4 Mix with stirrer



5 Apply immediately after mixing



6 Remove formwork after setting



Install pipe collar

INLAP FIRE DAMPERS EI90

according to EN 15650

Product description

The INLAP push-in fire damper according to EN 15650 is used to seal off air ductwork consisting of spiral ducts without or with insulation. It consists of a white powder-coated sheet steel casing with an external intumescent material. The stainless steel multi-layer damper blades are held open by means of a thermal release mechanism. The two U-lip seals ensure secure retention in the air duct.

INLAP



also suitable for insulated air ducts

Small installation depth

- Space-saving and flexible to use

Multi-layer damper blade

- Secure sealing of the cross-section in the event of fire
- Low pressure loss

CE 1139
AIR FIRE TECH Brandschutzsysteme GmbH Stranzberggasse 7b/1/2 1130 Vienna AUSTRIA
13
1139-CPR-1046/12
EI120(h _{no} , V _{no} , i→0)S* EI90(h _{no} , V _{no} , i→0)S
*depending on separating element
INLAP
DOP 01/2020/INLAP
EN 15650:2010
Fire damper Fire damper EI120(h _{no} , V _{no} , i→0)S EI90(h _{no} , V _{no} , i→0)S

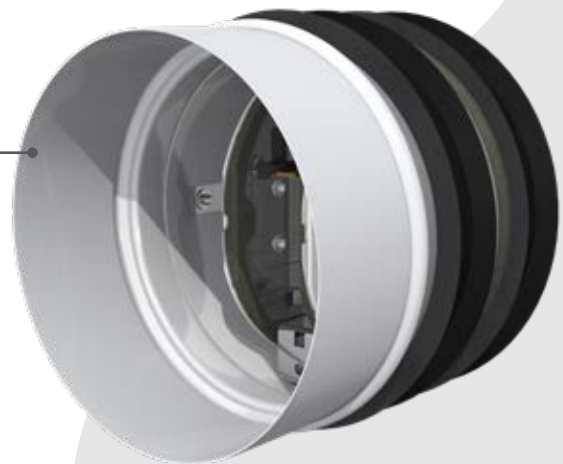
Article number – INLAP

Art. no.	Match code	Nominal size
2109100	INLAP/DN100	100 mm
2109125	INLAP/DN125	125 mm
2109160	INLAP/DN160	160 mm
2109200	INLAP/DN200	200 mm
2109250	INLAP/DN250	250 mm

INLAP-ST

Integrated duct connector

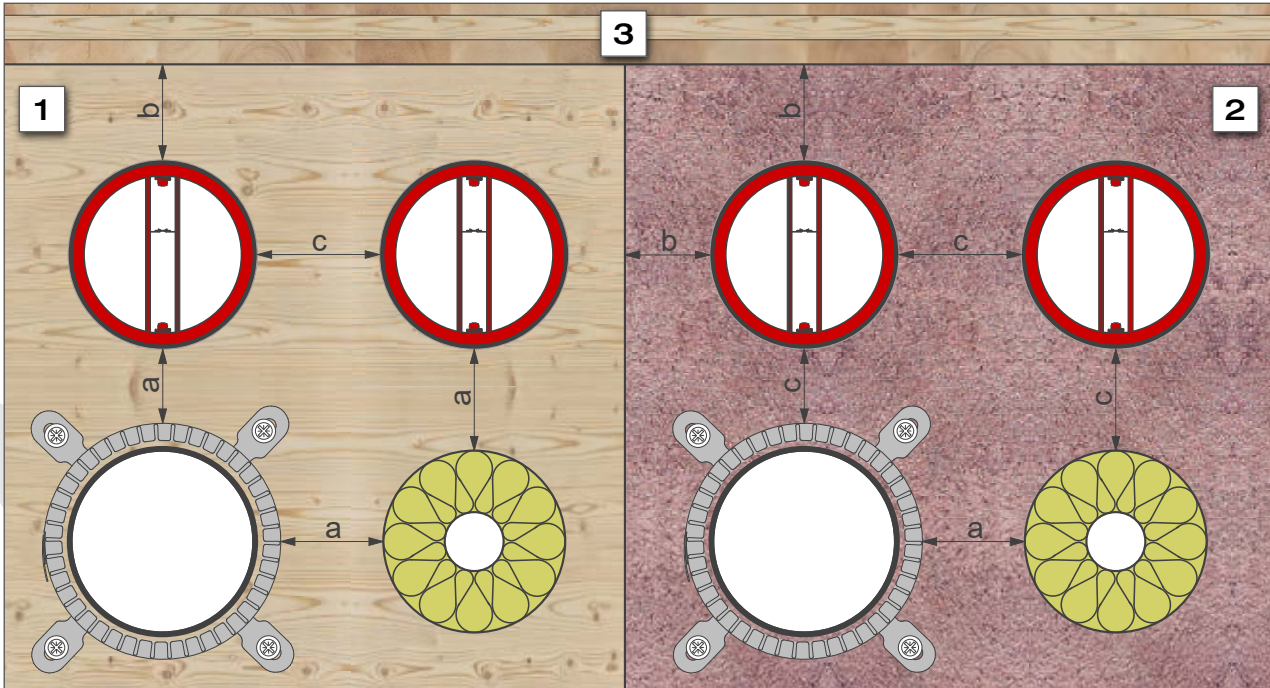
- For continuing pipelines



Article number – INLAP-ST

Art. no.	Match code	Nominal size
2109101	INLAP-ST/DN100	100 mm
2109126	INLAP-ST/DN125	125 mm
2109161	INLAP-ST/DN160	160 mm
2109201	INLAP-ST/DN200	200 mm
2109252	INLAP-ST/DN250	250 mm

Working clearances

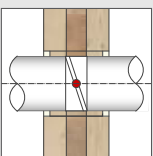


Legend

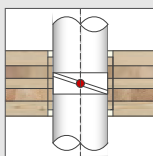
- | | |
|----------|--------------------------------------|
| 1 | Cross laminated timber wall or floor |
| 2 | Mixed penetration seal TIROTECH® |
| 3 | Adjacent separating element |
| a | Minimum distance 0 mm |
| b | Minimum distance 30 mm |
| c | Minimum distance 50 mm |

Application areas

Single penetration seals

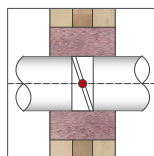


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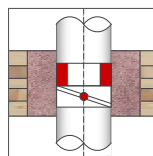


Page 64

Combined penetration seals



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Page 83



PRODEC

Also suitable for plastic air ducts!

Free cross-section

- Simple cleaning of the air duct (e.g. using a rotating brush)

Extensive range of applications

- Structure-borne sound insulation up to 5 mm
- Insulation made of synthetic rubber up to 19 mm
- For air ducts made from spiral ducts and air ducts made of plastic



Also suitable for insulated air ducts

BFBL
Fire protection sealing tape

NOTE

Due to the design and method of operation of FLI-VE fire damper air vents, regular check testing is not required for the applications specified in ÖNORM H 6027.

Article number		
Art. no.	Match code	Nominal size
9547080	PDC/DN80	80 mm
9547100	PDC/DN100	100 mm
9547125	PDC/DN125	125 mm
9547160	PDC/DN160	160 mm
9900645	BFBL645	3×2,15 m
9902150	BFBL2150	10×2,15 m

Application areas





MANUFACTURERS' CROSS-LAMINATED TIMBER CONSTRUCTIONS

The cross-laminated timber constructions listed in these application areas refer to products made by the following manufacturers:



KLH Massivholz GmbH
KLH Kreuzlagenholz (KLH® - CLT) according to ETA-06/0138



Mayr-Melnhof Holz Holding AG
MM crosslam according to ETA-09/0036



MMK Holz-Beton-Fertigteile GmbH
XC® living



Stora Enso Wood Products GmbH
CLT – Cross Laminated Timber according to ETA-14/0349



HASSLACHER Holding GmbH
HASSLACHER CROSS LAMINATED TIMBER according to ETA-12/0281



Brüder Theurl GmbH
CLTPLUS according to ETA-20/0843

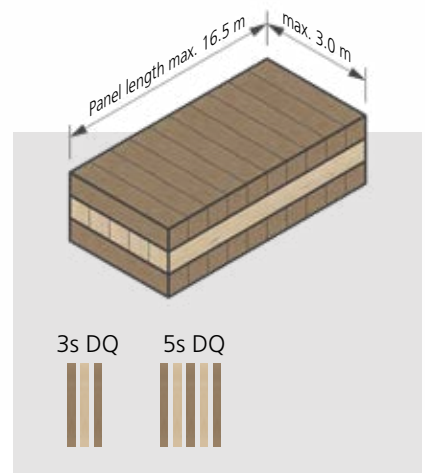


KLH Massivholz GmbH

KLH Kreuzlagenholz (KLH® - CLT)
according to ETA-06/0138

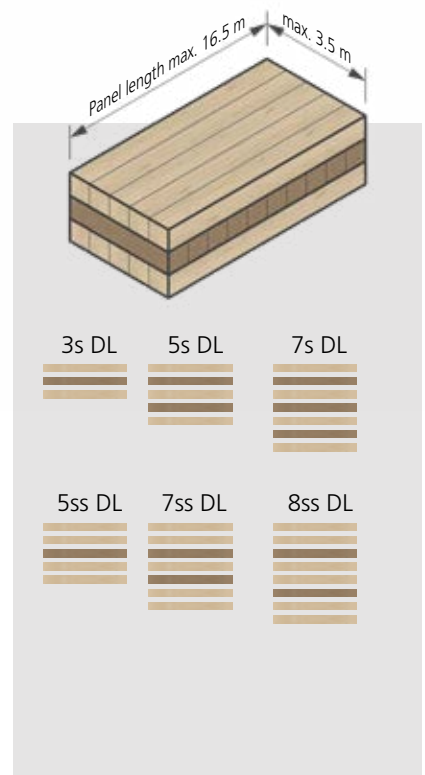
Wall constructions

	Panel type		Panel structure / lamella thickness [mm]					
	Thickness	Configuration	1	2	3	4	5	6
Top layer perpendicular to panel direction (DQ)	60 mm	3s	20	20	20			
	70 mm		20	30	20			
	80 mm		30	20	30			
	90 mm		30	30	30			
	100 mm		30	40	30			
	110 mm		40	30	40			
	120 mm		40	40	40			
	100 mm	5s	20	20	20	20	20	
	110 mm		20	20	30	20	20	
	120 mm		30	20	20	20	30	
	130 mm		30	20	30	20	30	
	140 mm		30	20	40	20	30	
	150 mm		30	30	30	30	30	
	160 mm		40	20	40	20	40	



Floor/ceiling and roof constructions

	Panel type		Panel structure / lamella thickness [mm]						
	Thickness	Configuration	1	2	3	4	5	6	
Top layer parallel to panel direction (DL)	60 mm	3s	20	20	20				
	70 mm		20	30	20				
	80 mm		30	20	30				
	90 mm		30	30	30				
	100 mm		40	20	40				
	110 mm		40	30	40				
	120 mm		40	40	40				
	100 mm	5s	20	20	20	20	20		
	110 mm		20	20	30	20	20		
	120 mm		30	20	20	20	30		
	130 mm		30	20	30	20	30		
	140 mm		40	20	20	20	40		
	150 mm		40	20	30	20	40		
	160 mm		40	20	40	20	40		
	170 mm		40	30	30	30	40		
	180 mm		40	30	40	30	40		
	190 mm		40	40	30	40	40		
	200 mm		40	40	40	40	40		
	160 mm	5ss	30+30	40	30+30				
	180 mm	7s	20	40	20	20	20	40	20
	200 mm		20	40	20	40	20	40	20
	220 mm		30	40	30	20	30	40	30
	240 mm	30	40	30	40	30	40	30	
	180 mm	7ss	30+30	20	20	20	30+30		
	200 mm		30+30	20	40	20	30+30		
	220 mm		40+40	20	20	20	40+40		
	240 mm		40+40	20	40	20	40+40		
	260 mm		40+40	30	40	30	40+40		
	280 mm		40+40	40	40	40	40+40		
	300 mm	8ss	40+40	30	40+40	30	40+40		
	320 mm		40+40	40	40+40	40	40+40		



Scan to find out more:
www.klh.at/



Calculation of the load-bearing
resistance R(EI) in case of fire
www.klhdesigner.at/



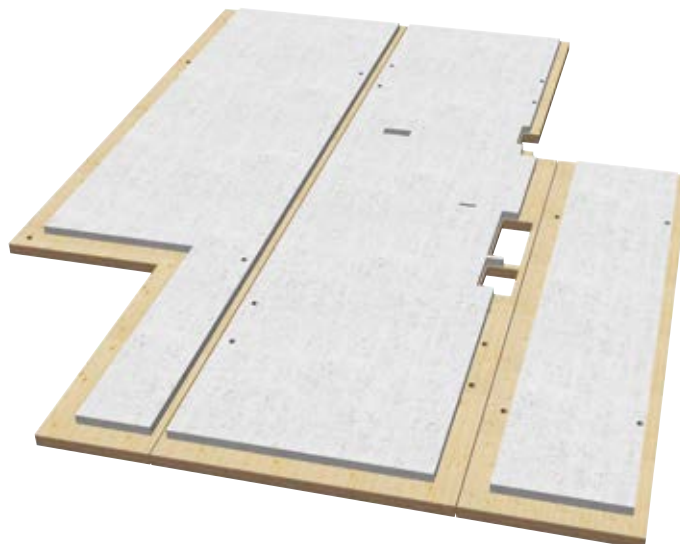
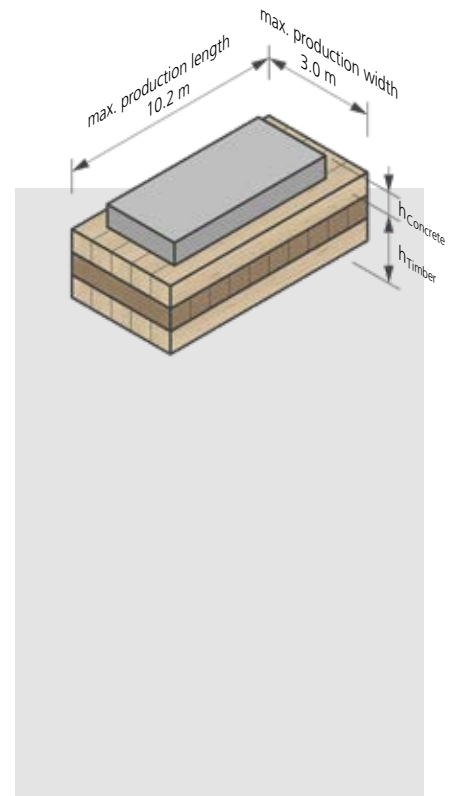


MMK Holz-Beton-Fertigteile GmbH

XC® living

Timber-concrete composite floor/ceiling construction

Designation	h_{Timber}	h_{Concrete}	Element height [mm]	Weight per unit area [kg/m ²]
XC® living 120 80	120	80	200	250
XC® living 140 80	140		220	260
XC® living 160 80	160		240	270
XC® living 180 80	180		260	280
XC® living 120 100	120	100	220	300
XC® living 140 100	140		240	310
XC® living 160 100	160		260	320
XC® living 180 100	180		280	330
XC® living 200 100	200		300	340
XC® living 120 120	120	120	240	340
XC® living 140 120	140		260	360
XC® living 160 120	160		280	370
XC® living 180 120	180		300	375
XC® living 200 120	200		320	380
XC® living 180 140	180	140	320	420
XC® living 200 140	200		340	430



XC®living floor/ceiling elements (example configuration, assembled as per customer)

Scan to find out more:
www.holzbetonverbund.at



HASSLACHER
NORICA TIMBER

From **wood** to **wonders**.

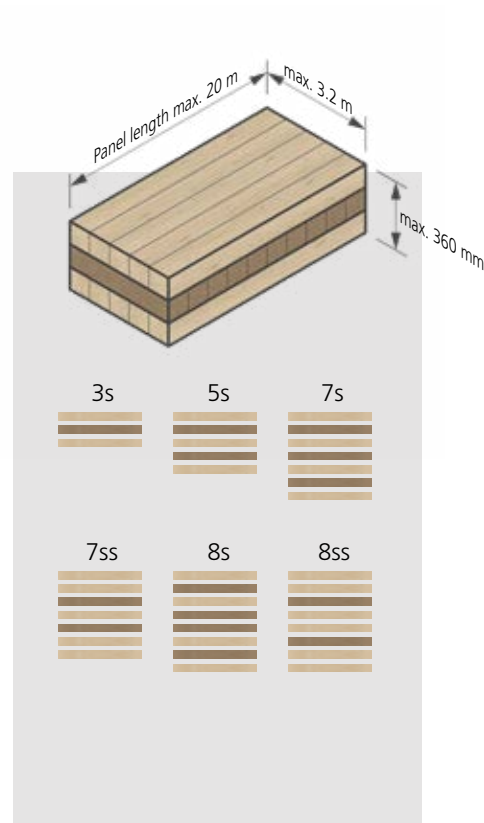
HASSLACHER Holding GmbH

HASSLACHER CROSS LAMINATED TIMBER
according to ETA-12/0281

Standard panel structure

Panel type		Panel structure / lamella thickness [mm]				
60 mm	3s	20	20	20		
80 mm		20	40	20		
90 mm		30	30	30		
100 mm		30	40	30		
120 mm		40	40	40		
100 mm	5s	20	20	20	20	20
120 mm		30	20	20	20	30
140 mm		40	20	20	20	40
160 mm		40	20	40	20	40
180 mm		40	30	40	30	40
200 mm		40	40	40	40	40
200 mm	7s / 7ss	30+30	30	20	30	30+30
210 mm		30+30	30	30	30	30+30
220 mm		40+40	20	20	20	40+40
240 mm		40+40	20	40	20	40+40
260 mm		40+40	30	40	30	40+40
280 mm		40+40	40	40	40	40+40
300 mm		8s / 8ss	40+40	30	40+40	30
320 mm	40+40		40	40+40	40	40+40

Further structures possible on request.



Scan to find out more:
www.hasslacher.com



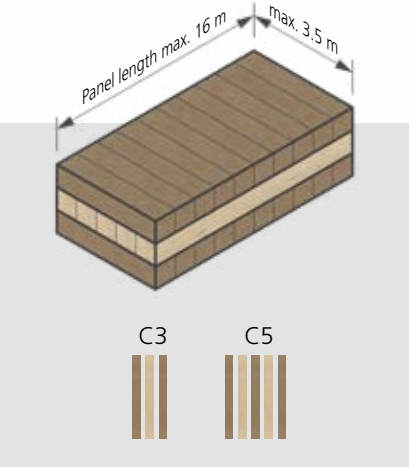


Brüder Theurl GmbH

CLTPLUS according to ETA-20/0843

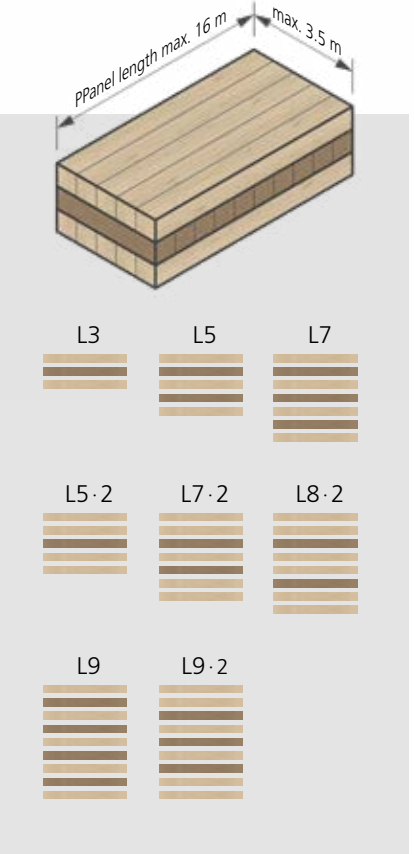
Wall constructions

Element type		Element structure / lamella thickness [mm]								
Top layer perpendicular to panel direction (DQ)	C3	60 mm	20	20	20					
		80 mm	30	20	30					
		90 mm	30	30	30					
		100 mm	30	40	30					
		120 mm	40	40	40					
	C5	100 mm	20	20	20	20	20			
		120 mm	30	20	20	20	30			
		140 mm	30	30	20	30	30			
		160 mm	40	20	40	20	40			
		180 mm	40	30	40	30	40			
200 mm	40	40	40	40	40					



Floor/ceiling and roof constructions

Element type		Element structure / lamella thickness [mm]								
Top layer parallel to panel direction (DL)	L3	60 mm	20	20	20					
		80 mm	30	20	30					
		90 mm	30	30	30					
		100 mm	30	40	30					
		120 mm	40	40	40					
	L5	100 mm	20	20	20	20	20			
		120 mm	30	20	20	20	30			
		140 mm	40	20	20	20	40			
		160 mm	40	20	40	20	40			
		180 mm	40	30	40	30	40			
	200 mm	40	40	40	40	40				
	160 mm	L5·2	30+30	40	30+30					
	L7	180 mm	30	20	30	20	30	20	30	
		200 mm	20	40	20	40	20	40	20	
		220 mm	40	20	40	20	40	20	40	
		240 mm	30	40	30	40	30	40	30	
	L7·2	180 mm	30+30	20	20	20	30+30			
		200 mm	30+30	30	20	30	30+30			
		220 mm	40+40	20	20	20	40+40			
		240 mm	40+40	20	40	20	40+40			
		260 mm	40+40	30	40	30	40+40			
	280 mm	40+40	40	40	40	40+40				
	L8·2	300 mm	40+40	30	40+40	30	40+40			
		320 mm	40+40	40	40+40	40	40+40			
	L9	360 mm	40	40	40	40	40	40	40	40
	L9·2	280 mm	30+30	40	20	40	20	40	30+30	
		360 mm	40+40	40	40	40	40	40	40+40	



Scan to find out more:
www.theurl-holz.at



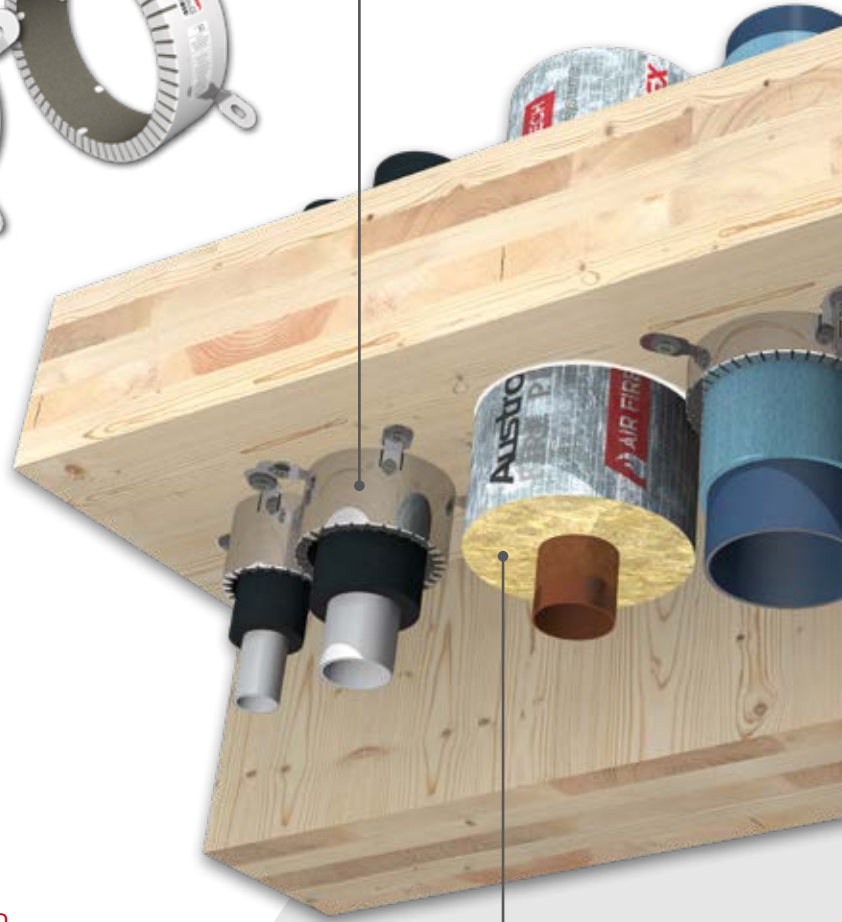
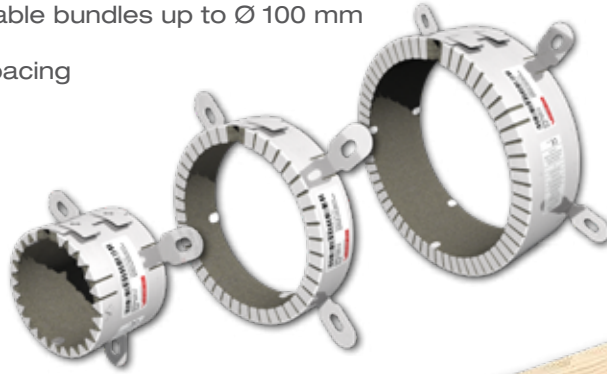


SINGLE PENETRATION SEALS

In collaboration with many well-known manufacturers of cross-laminated timber constructions, tests were carried out on a large number of new single penetration seals for combustible and non-combustible pipes in wall and floor/ceiling elements made of cross-laminated timber. For sealing off ventilation ducts, tests were carried out on the Air Fire Tech INLAP fire damper according to EN 15650 and also on nationally approved Air Fire Tech FLI-VE90 fire damper air vents as single feedthroughs according to OIB usage guidelines.

RORCOL pipe collars

- For combustible and non-combustible pipes
- For cable bundles up to Ø 100 mm
- No spacing



FIRE PROOF pipe section

- For non-combustible pipes up to Ø 76 mm
- No spacing



Concept 1 – Single penetration seals
Not currently covered in ETA

Concept 2

Concept 3

INLAP fire dampers

- Small installation depth
- Easy installation



FSAeco fire damper air vent FLI-VE90

- No annual inspection requirement



PRODEC fire damper air vent FLI-VE_(ho+ve)90

- Free cross-section

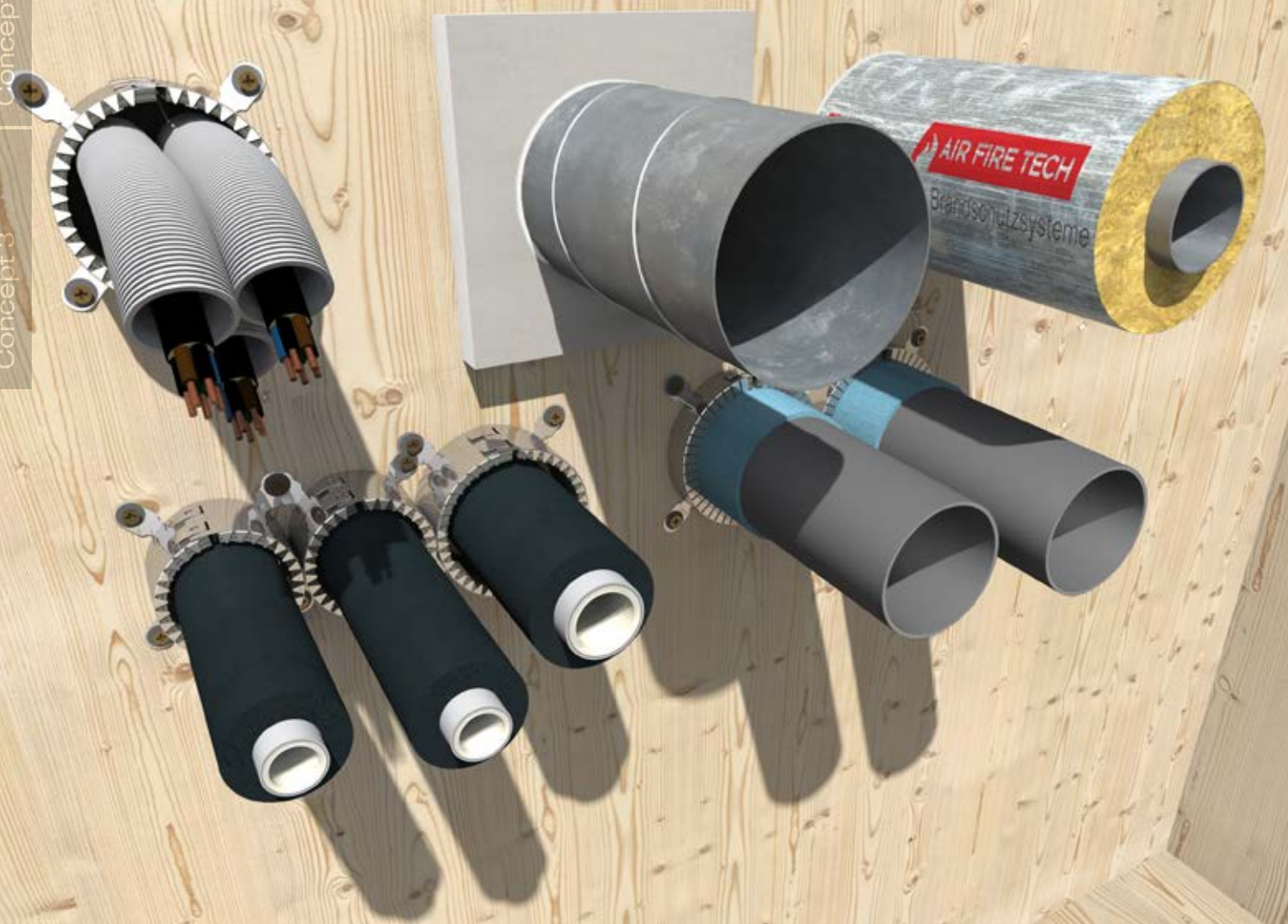


Concept 1 – Single penetration seals
Not currently covered in ETA

Single penetration seals

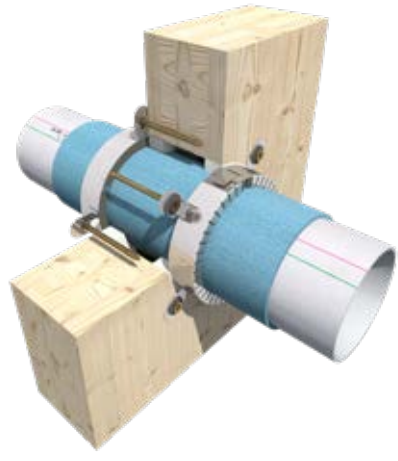
for cross-laminated timber walls ≥ 100 mm,
with or without plasterboard as per EN 520

Concept 2
Concept 3

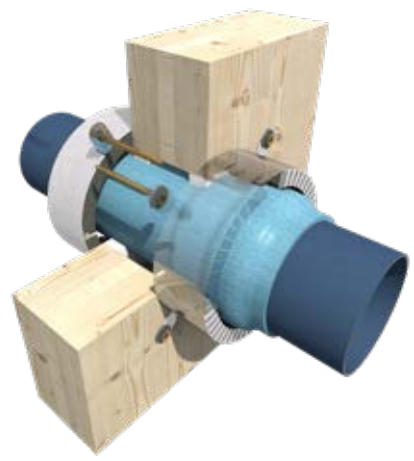


RORCOL V30 / RORCOL V60 Pipe collars for plastic sewage pipes

for cross-laminated timber walls ≥ 100 mm, with or without plasterboard as per EN 520



RORCOL V30
for sewage pipes with insulation



RORCOL V60
for sewage pipes with plug-in sleeve



RORCOL V30
for sewage pipes without insulation

Application areas

EI90

RORCOL size

- DN56, DN63, DN80, DN110, DN125, DN140, DN160, DN180, DN200, DN250

Pipe end configuration¹

- U/U, U/C, C/U, C/C

Pipe material / Outer pipe diameter

- PE $\leq \varnothing 200$ mm
- PP $\leq \varnothing 160$ mm
- PP-R $\leq \varnothing 110$ mm
- PVC-U $\leq \varnothing 250$ mm
- Multilayer plastic pipes $\leq \varnothing 160$ mm
- POLO-KAL NG ($\leq \varnothing 200$ mm), XS, 3S; RAUPIANO PLUS, etc.
- Pellet pipes (PVC, PVC/PU) $\varnothing 58$ mm

Insulating material / Insulation thickness (LS, CS)²

- Uninsulated
- PE ≤ 5 mm
- PE ≤ 20 mm for PP-R pipes
- Elastomer ≤ 25 mm
- Elastomer ≤ 43 mm for PP-R pipes
- Mineral wool with aluminium laminate ≤ 50 mm for PP-R pipes
- Sound insulation
- Astrophon sound insulation mat type ST GK 070, GeberitIsol

Fixing of pipe collars

- Chipboard screws

Service support construction

- For plastic pipes:
 ≤ 500 mm on both sides of the wall
- For pellet pipes:
 ≤ 500 mm on both sides of the wall

Installation method

- Surface-mounted

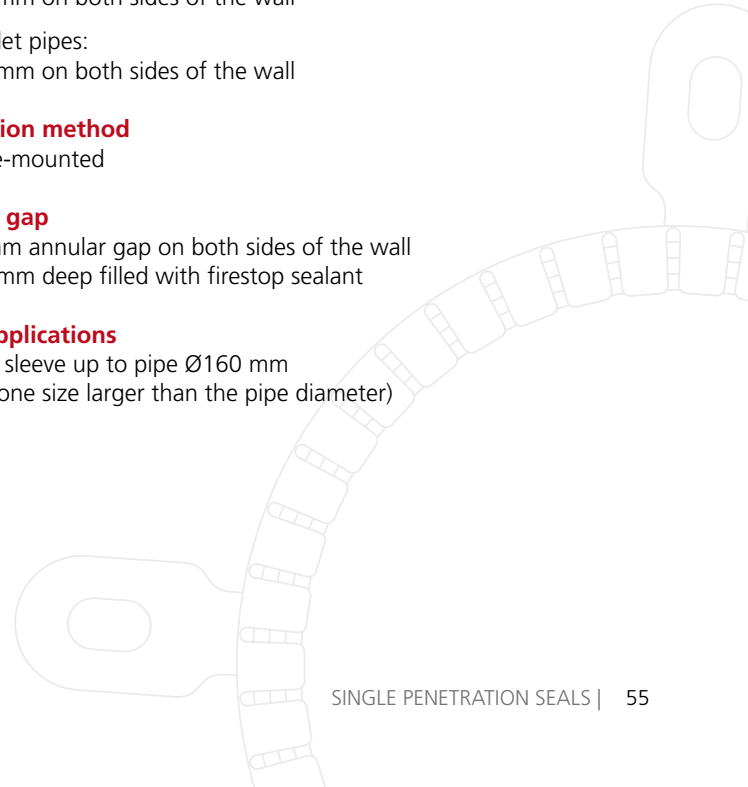
Annular gap

- 0-10 mm annular gap on both sides of the wall
20-25 mm deep filled with firestop sealant

Other applications

- Plug-in sleeve up to pipe $\varnothing 160$ mm
(collar one size larger than the pipe diameter)

¹ Pipe end configuration according to EN 1366-3
² With local or continuous insulation according to EN 1366-3



Not currently covered in ETA

Concept 1 – Single penetrations

Concept 2

Concept 3

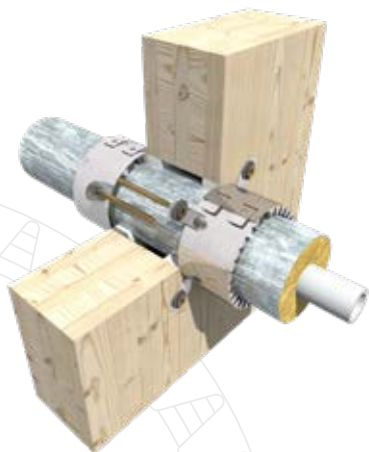
RORCOL AV60 Pipe collars for multi-layer composite pipes, metal pipes and cables for cross-laminated timber walls ≥ 100 mm, with or without plasterboard as per EN 520



RORCOL AV60 for metal pipes



RORCOL AV60 for electrical conduits with cable



RORCOL AV60 for multi-layer composite pipes

Application areas

EI90

RORCOL size

- DN40, DN56, DN63, DN80, DN110, DN125, DN140, DN160

Pipe end configuration¹

- U/C, C/C

Pipe material / Outer pipe diameter

- Multi-layer composite pipes $\leq \text{Ø}63$ mm
 - TECEflex, KELOX®, FlowFit etc.
- Metal pipes: Carbon steel $\leq \text{Ø}76$ mm
Copper $\leq \text{Ø}22$ mm
- Dimensions of electrical conduits
 - Plastic electrical conduits $\leq \text{Ø}50$ mm (with/without cables with an outer diameter $\leq \text{Ø}21$ mm)
 - Tightly secured bundles $\leq \text{Ø}100$ mm consisting of plastic electrical conduits $\leq \text{Ø}50$ mm (with/without cables with an outer diameter $\leq \text{Ø}21$ mm)
- Cable dimensions
 - All types of sheathed cables currently used in the European construction industry (with the exception of waveguides), with an outer diameter $\leq \text{Ø}21$ mm
 - Tightly secured cable bundles $\leq \text{Ø}100$ mm consisting of sheathed cables currently used in the European construction industry (with the exception of waveguides), with an outer diameter $\leq \text{Ø}21$ mm

Insulating material / Insulation thickness (CS)²

For multi-layer composite pipes:

- PE protective pipe
- PE 9-10 mm
- Elastomer 9-43 mm
- Mineral wool with aluminium laminate ≤ 50 mm

For metal pipes:

- PE ≥ 10 mm
- Elastomer ≥ 6 mm
- Mineral wool with aluminium laminate ≥ 30 mm

Fixing of pipe collars

- Chipboard screws

Service support construction

- For multi-layer composite pipes and metal pipes: ≤ 500 mm on both sides of the wall
- For electrical conduits and cables: ≤ 250 mm on both sides of the wall

Installation method

- Surface-mounted

Annular gap

- 0-10 mm annular gap on both sides of the wall 20-25 mm deep filled with firestop sealant

¹ Pipe end configuration according to EN 1366-3

² With continuous insulation according to EN 1366-3

FIRE PROOF Pipe section for metal pipes

for cross-laminated timber walls ≥ 100 mm, with or without plasterboard as per EN 520



FIRE PROOF for copper pipes



FIRE PROOF for stainless steel pipes



FIRE PROOF for copper pipes

Application areas

EI90

FIRE PROOF size

Type	Outer pipe diameter	Insulation thickness
FIRE PROOF	Ø15 mm	20 mm
	Ø18 mm	20 mm
	Ø22 mm	30 mm
	Ø28 mm	30 mm
	Ø35 mm	30 mm
	Ø42 mm	30 mm
	Ø42 mm	40 mm
	Ø48 mm	40 mm
	Ø54 mm	50 mm
	Ø64 mm	50 mm
	Ø76 mm	50 mm

Pipe end configuration¹

- U/C, C/C

Pipe material / Outer pipe diameter

- Metal pipes: Carbon steel $\leq \text{Ø}76$ mm
Copper $\leq \text{Ø}54$ mm

Required length of pipe section

(arrangement in the centre of the wall)

- up to pipe Ø54 mm: ≥ 1 m
- for pipe Ø76 mm: ≥ 2 m

Service support construction

- ≤ 500 mm on both sides of the wall

Annular gap

- 0-10 mm annular gap on both sides of the wall 20-25 mm deep filled with firestop sealant

¹ Pipe end configuration according to EN 1366-3

INLAP Fire dampers for ventilation ducts

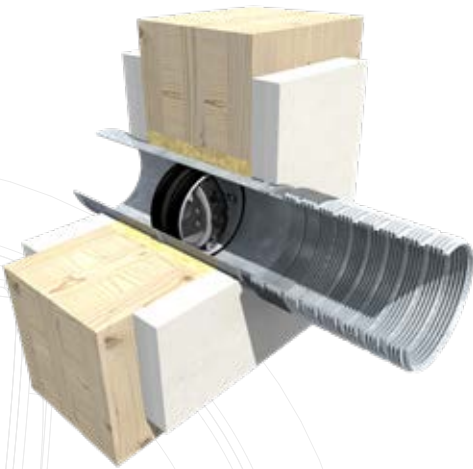
for cross-laminated timber walls ≥ 100 mm, with or without plasterboard as per EN 520



INLAP
in 150 mm cross-laminated timber wall with plasterboard



INLAP-ST
in 150 mm cross-laminated timber wall



INLAP
in 100 mm cross-laminated timber wall
with local plasterboard

Application areas

EI90

INLAP size

- DN100, DN125, DN160

Pipe material / Outer pipe diameter

- Spiral ducts \leq DN160

Installation method

- Flush-mounted

Annular gap

- 0-30 mm annular gap filled with insulating wool and on both sides of the wall 20-25 mm deep with firestop sealant

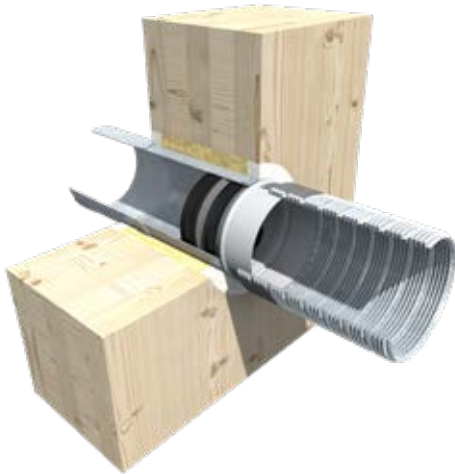
- *Low pressure loss*
- *Fire damper according to EN 15650*
- *Space-saving due to small installation depth*



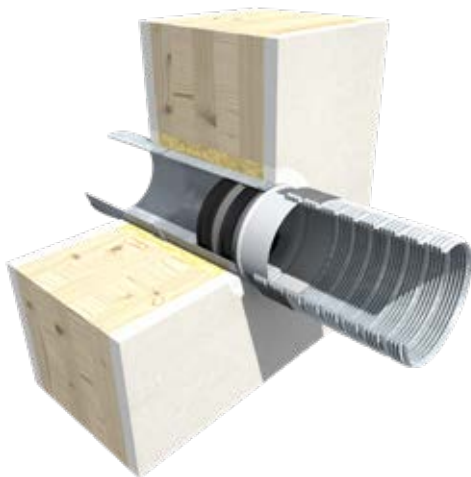
National construction products

FSAeco Fire damper air vents for ventilation ducts

for cross-laminated timber walls ≥ 100 mm, with or without plasterboard as per EN 520



FSAeco-ST
in 150 mm cross-laminated timber wall



FSAeco-ST
in 150 mm cross-laminated timber wall with plasterboard



FSAeco
in 150 mm cross-laminated timber wall

Application areas

FLI-VE90

FSAeco size

- DN100, DN125, DN160

Pipe material / Outer pipe diameter

- Spiral ducts \leq DN160

Installation method

- Flush-mounted

Annular gap

- 0-30 mm annular gap filled with insulating wool and on both sides of the wall 20-25 mm deep with firestop sealant

- Small installation depth
- FLI-VE90 fire damper air vent
- Optionally with integrated duct connector

NOTE

Due to the design and method of operation of fire damper air vents, regular check testing is not required for the applications specified in ÖNORM H 6027.

Not currently covered in ETA

Concept 1 – Single penetration seals

Concept 2

Concept 3

Single penetration seals

for cross-laminated timber floors ≥ 140 mm,
with or without plasterboard as per EN 520



RORCOL V30 / RORCOL V60 Pipe collars for plastic sewage pipes

for cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520



RORCOL V30
for sewage pipes with insulation



RORCOL V30
for sewage pipes without insulation



RORCOL V60
for sewage pipes with plug-in sleeve

Application areas

EI90

RORCOL size

- DN56, DN63, DN80, DN110, DN125, DN140, DN160, DN250

Pipe end configuration¹

- U/U, U/C, C/U, C/C

Pipe material / Outer pipe diameter

- PE $\leq \varnothing 135$ mm
- PP $\leq \varnothing 160$ mm
- PP-R $\leq \varnothing 110$ mm
- Multilayer plastic pipes $\leq \varnothing 160$ mm
- POLO-KAL NG ($\leq \varnothing 200$ mm), XS, 3S; RAUPIANO PLUS, etc.

Insulating material / Insulation thickness (LS, CS)²

- Uninsulated
- PE ≤ 5 mm
- PE ≤ 10 mm for PP-R pipes
- Elastomer ≤ 25 mm
- Elastomer ≤ 43 mm for PP-R pipes EI90
- Mineral wool with aluminium laminate ≤ 50 mm for PP-R pipes

Fixing of pipe collars

- Chipboard screws

Service support construction

- ≤ 500 mm on the top side of the floor/ceiling

Installation method

- Surface-mounted on underside of floor/ceiling

Annular gap

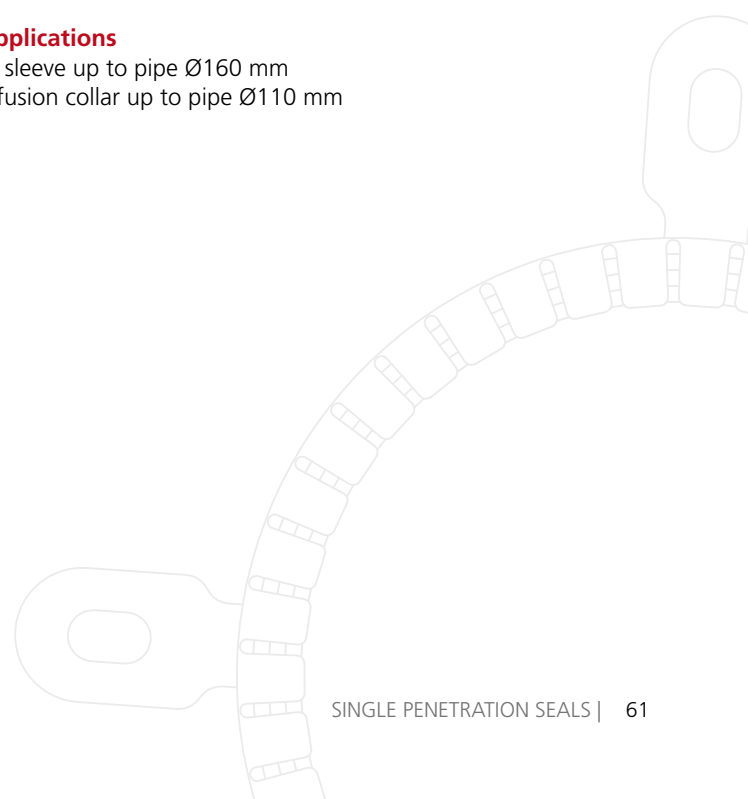
- 0-10 mm annular gap at the top and underside of the floor/ceiling
20-25 mm deep filled with firestop sealant

Other applications

- Plug-in sleeve up to pipe $\varnothing 160$ mm
- Electrofusion collar up to pipe $\varnothing 110$ mm

¹ Pipe end configuration according to EN 1366-3

² With local or continuous insulation according to EN 1366-3



FIRE PROOF Pipe section for metal pipes

for cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520



FIRE PROOF for steel pipes



FIRE PROOF flush-mounted for copper pipes



FIRE PROOF flush-mounted for copper pipes

Application areas

EI90

FIRE PROOF size

Type	Outer pipe diameter	Insulation thickness
FIRE PROOF	Ø15 mm	20 mm
	Ø18 mm	20 mm
	Ø22 mm	30 mm
	Ø28 mm	30 mm
	Ø35 mm	30 mm
	Ø42 mm	30 mm
	Ø42 mm	40 mm
	Ø48 mm	40 mm
	Ø54 mm	50 mm
	Ø64 mm	50 mm
	Ø76 mm	50 mm

Pipe end configuration¹

- U/C, C/C

Pipe material / Outer pipe diameter

- Metal pipes: Carbon steel $\leq \text{Ø}76$ mm
Copper $\leq \text{Ø}54$ mm

Required length of pipe section

(arrangement in the centre of the floor/ceiling)

- up to pipe Ø54 mm: ≥ 1 m
- for pipe Ø76 mm: ≥ 2 m

Service support construction

- ≤ 500 mm on the top side of the floor/ceiling

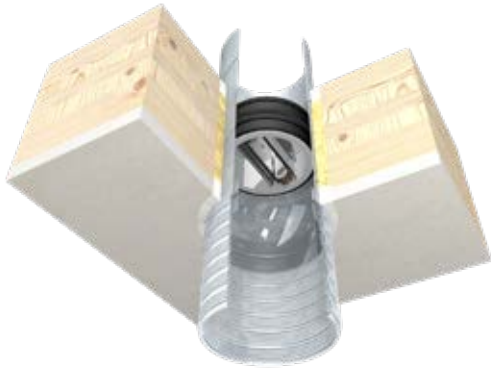
Annular gap

- 0-10 mm annular gap on both sides of the wall 20-25 mm deep filled with firestop sealant

¹ Pipe end configuration according to EN 1366-3

INLAP Fire dampers for ventilation ducts

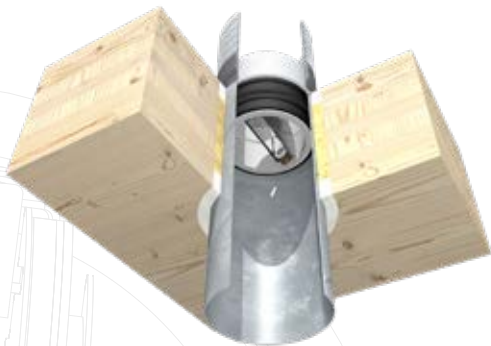
for cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520



INLAP
in 140 mm cross-laminated timber floor/ceiling with plasterboard



INLAP
in 140 mm cross-laminated timber floor/ceiling



INLAP-ST with integrated duct connector

Application areas

EI90

INLAP size

- DN100, DN125, DN160

Pipe material / Outer pipe diameter

- Spiral ducts \leq DN160

Insulating material / Insulation thickness

- Uninsulated

Installation method

- Flush-mounted

Annular gap

- 0-10 mm annular gap on the top side and underside of the floor/ceiling 20-25 mm deep filled with firestop sealant

- *Low pressure loss*
- *Fire damper according to EN 15650*
- *Space-saving due to small installation depth*



National construction products

FSAeco Fire damper air vents for ventilation ducts

for cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520

Application areas

FLI-VE90

FSAeco size

- DN100, DN125, DN160

Pipe material / Outer pipe diameter

- Spiral ducts \leq DN160

Insulating material / Insulation thickness

- Uninsulated

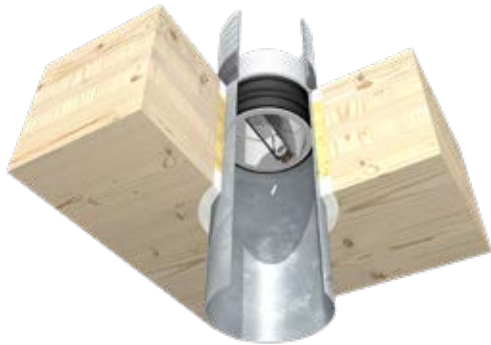
Installation method

- Flush-mounted

Annular gap

- 0-10 mm annular gap on the top side and underside of the floor/ceiling 20-25 mm deep filled with firestop sealant

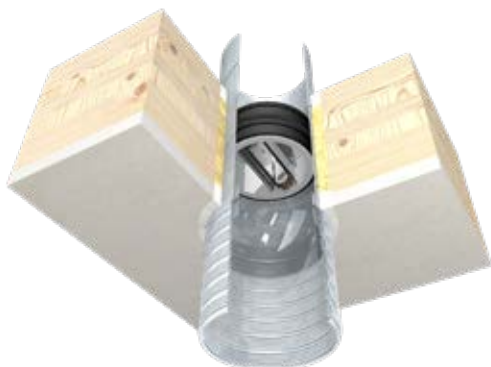
- Small installation depth
- FLI-VE90 fire damper air vent
- Optionally with integrated duct connector



FSAeco-ST
with integrated duct connector



FSAeco-ST
in 140 mm cross-laminated timber floor/ceiling with plasterboard



FSAeco
in 140 mm cross-laminated timber floor/ceiling
with plasterboard

NOTE

Due to the design and method of operation of fire damper air vents, regular check testing is not required for the applications specified in ÖNORM H 6027.

PRODEC FLI-VE_(ho+ve) 90¹

The fire damper air vent with free cross-section

- Low pressure loss
- Easy cleaning of the air duct
- Extensive range of applications



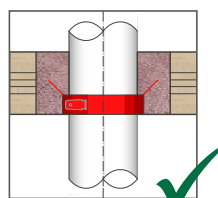
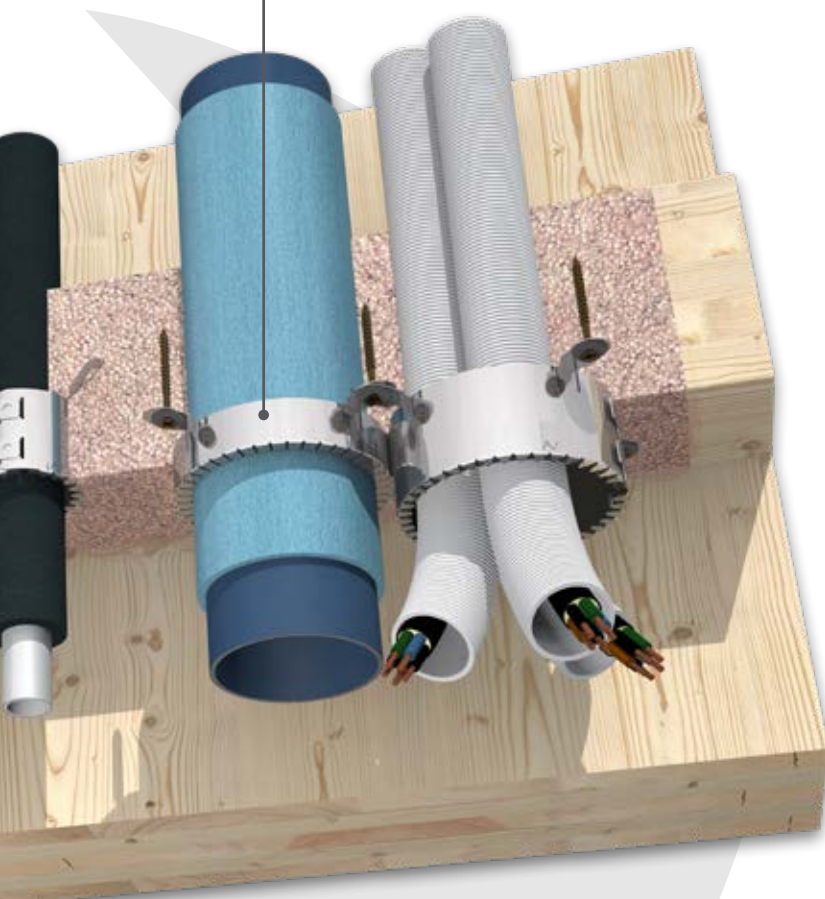
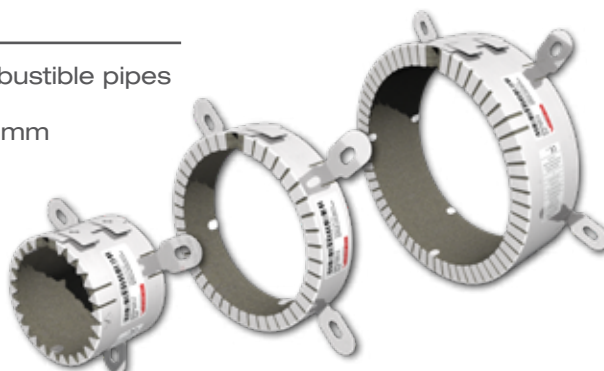
Scan and find out more!

¹ The installation position of the element is limited to vertical installation.

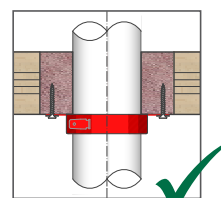


RORCOL pipe collars

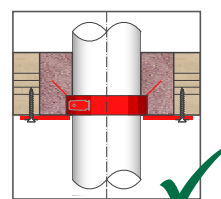
- For combustible and non-combustible pipes
- For cable bundles up to Ø 100 mm
- Zero clearance



Flush-mounting possible



Dowel-free fixing



Permanent formwork

FIRE PROOF pipe section

- For non-combustible pipes up to Ø 76 mm
- Zero clearance

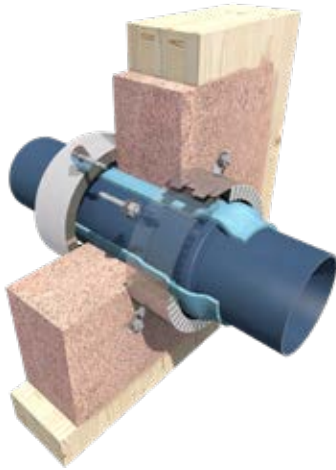


MIXED PENETRATION SEAL TIROTECH®

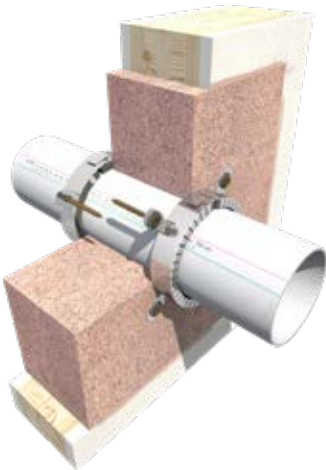
RORCOL V30 / RORCOL V60

for plastic sewage pipes

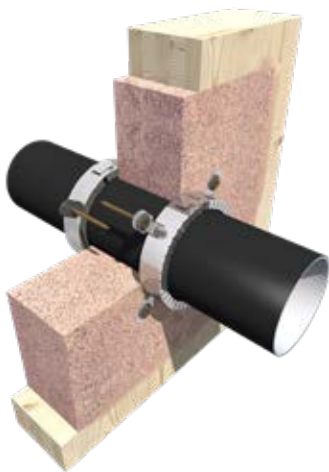
for cross-laminated timber walls ≥ 100 mm, with or without plasterboard as per EN 520



RORCOL V60
for sewage pipes with plug-in sleeve



RORCOL V30
for sewage pipes without insulation



RORCOL V30
for sewage pipes without insulation

Application areas

EI90

RORCOL size

- DN40, DN56, DN63, DN80, DN110, DN125, DN140, DN160, DN180

Pipe end configuration¹

- U/U, U/C, C/U, C/C

Pipe material / Outer pipe diameter

- PE, PP $\leq \varnothing 160$ mm
- Multilayer plastic pipes $\leq \varnothing 160$ mm
- POLO-KAL NG, 3S; RAUPIANO PLUS etc.

Insulating material / Insulation thickness (LS, CS)²

- Uninsulated
- PE ≤ 5 mm
- Elastomer ≤ 19 mm

Fixing of pipe collars

- Chipboard screws

Service support construction

- ≤ 500 mm on both sides of the wall

Installation method

- Surface-mounted

¹ Pipe end configuration according to EN 1366-3

² With local or continuous insulation according to EN 1366-3

MIXED PENETRATION SEAL TIROTECH®

FIRE PROOF

for metal pipes

for cross-laminated timber walls ≥ 100 mm, with or without plasterboard as per EN 520



FIRE PROOF
for copper pipes



FIRE PROOF
for steel pipes



FIRE PROOF
for copper pipes

Application areas

EI90

FIRE PROOF size

Type	Outer pipe diameter	Insulation thickness
FIRE PROOF	Ø15 mm	20 mm
	Ø18 mm	20 mm
	Ø22 mm	30 mm
	Ø28 mm	30 mm
	Ø35 mm	30 mm
	Ø42 mm	30 mm
	Ø42 mm	40 mm
	Ø48 mm	40 mm
	Ø54 mm	50 mm
	Ø64 mm	50 mm
	Ø76 mm	50 mm

Pipe end configuration¹

- U/C, C/C

Pipe material / Outer pipe diameter

- Metal pipes: Carbon steel $\leq \text{Ø}76$ mm
Copper $\leq \text{Ø}54$ mm

Required length of pipe section

(arrangement in the centre of the wall)

- up to pipe $\text{Ø}54$ mm: ≥ 1 m
- for pipe $\text{Ø}76$ mm: ≥ 2 m

Service support construction

- ≤ 500 mm on both sides of the wall

¹ Pipe end configuration according to EN 1366-3

MIXED PENETRATION SEAL TIROTECH®

RORCOL V30 / RORCOL V60

for plastic sewage pipes

for cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520

Application areas

EI90

RORCOL size

- DN40, DN56, DN63, DN80, DN110, DN125, DN140, DN160

Pipe end configuration¹

- U/U, U/C, C/U, C/C

Pipe material / Outer pipe diameter

- PE, PP $\leq \varnothing 160$ mm
- Multilayer plastic pipes $\leq \varnothing 160$ mm
- POLO-KAL NG, 3S; RAUPIANO PLUS etc.

Insulating material / Insulation thickness (LS, CS)²

- Uninsulated
- PE ≤ 5 mm
- Elastomer ≤ 19 mm

Fixing of pipe collars

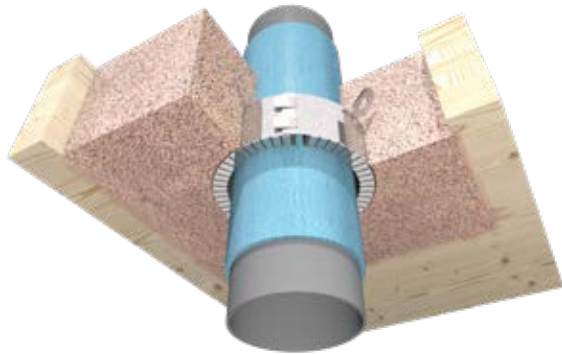
- Chipboard screws

Service support construction

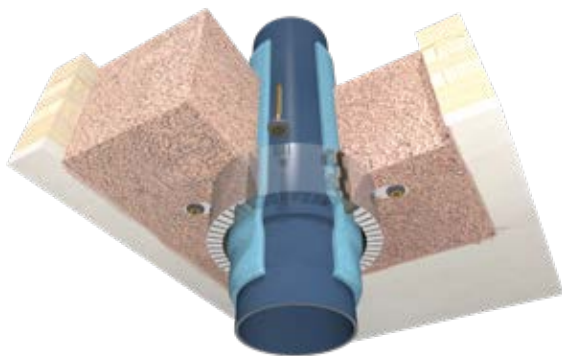
- ≤ 500 mm on the top side of the floor/ceiling

Installation method

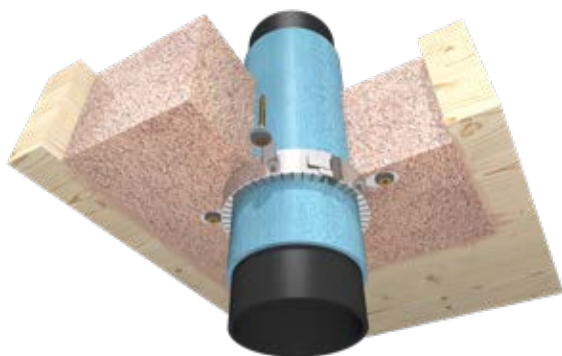
- Surface-mounted
- Flush-mounted



RORCOL V60
flush-mounted



RORCOL V60
for sewage pipes with plug-in sleeve



RORCOL V30
for sewage pipes with insulation

¹ Pipe end configuration according to EN 1366-3

² With local or continuous insulation according to EN 1366-3

MIXED PENETRATION SEAL TIROTECH® FIRE PROOF

for metal pipes

for cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520

Application areas

EI90

FIRE PROOF size

Type	Outer pipe diameter	Insulation thickness
FIRE PROOF	Ø15 mm	20 mm
	Ø18 mm	20 mm
	Ø22 mm	30 mm
	Ø28 mm	30 mm
	Ø35 mm	30 mm
	Ø42 mm	30 mm
	Ø42 mm	40 mm
	Ø48 mm	40 mm
	Ø54 mm	50 mm
	Ø76 mm	50 mm

Pipe end configuration¹

- U/C, C/C

Pipe material / Outer pipe diameter

- Metal pipes: Carbon steel $\leq \text{Ø}76$ mm
Copper $\leq \text{Ø}54$ mm

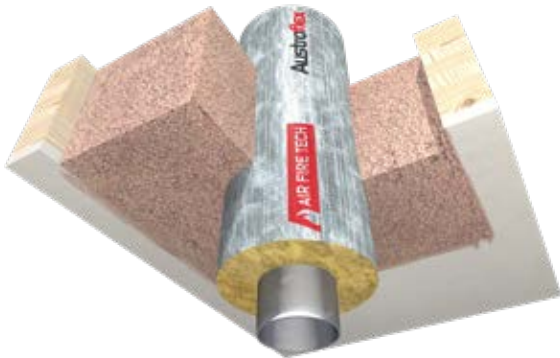
Required length of pipe section

(arrangement in the centre of the wall)

- up to pipe Ø54 mm: ≥ 1 m
- for pipe Ø76 mm: ≥ 2 m

Service support construction

- ≤ 500 mm on the top side of the floor/ceiling



FIRE PROOF
for stainless steel pipes



FIRE PROOF
for copper pipes



FIRE PROOF
for copper pipes

¹ Pipe end configuration according to EN 1366-3

INLAP fire dampers

- Small installation depth
- Also suitable for insulated air ducts



FIRE PROOF pipe section

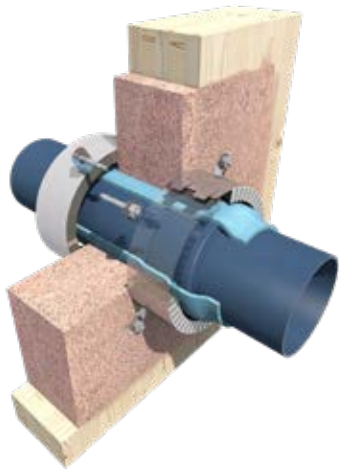


COMBINED PENETRATION SEAL TIROTECH® RORCOL FIRE PROOF

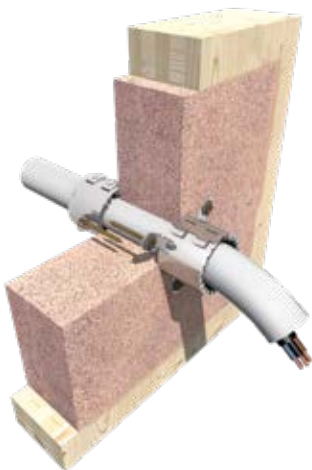
for cross-laminated timber walls ≥ 100 mm and cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520

Application areas

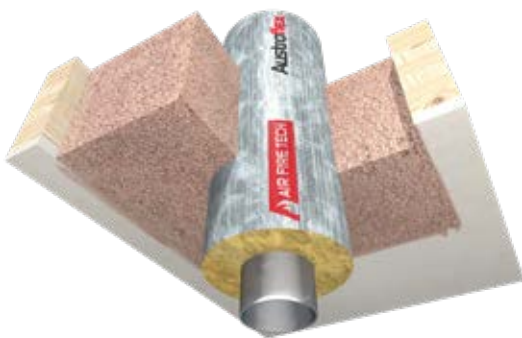
See section "Mixed penetration seal TIROTECH®" – Page 68



RORCOL V60
for sewage pipes with plug-in sleeve



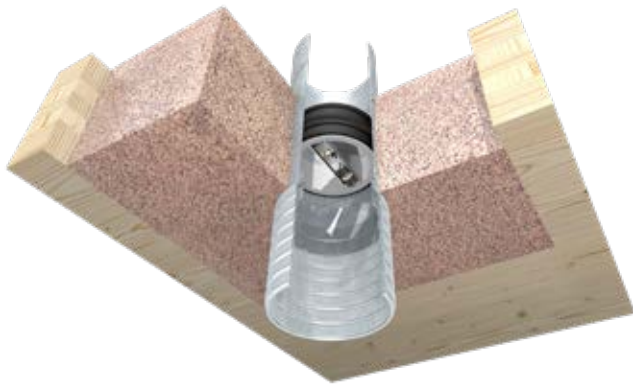
RORCOL AV60
for electrical conduits



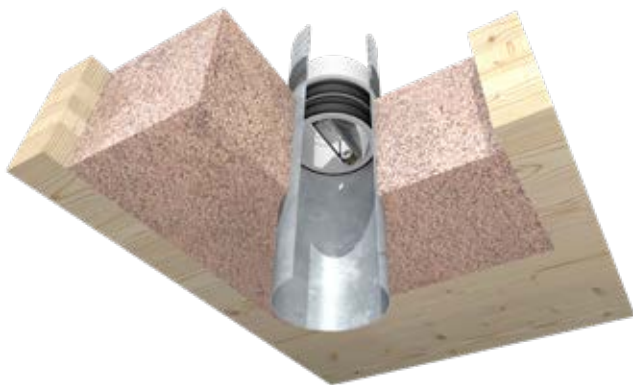
FIRE PROOF
for metal pipes

COMBINED PENETRATION SEAL TIROTECH® INLAP for ventilation ducts

for cross-laminated timber walls ≥ 100 mm and cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520



INLAP
in 140 mm TIROTECH® fire protective mortar



INLAP-ST
with integrated duct connector



FSAeco
flush-mounted in insulated air duct

Application areas

EI90

INLAP size

- DN110, DN125, DN160, DN200, DN250

Pipe material / Outer pipe diameter

- Spiral ducts \leq DN250

Insulating material / Insulation thickness

- Uninsulated
- Elastomer 19 mm

Installation method

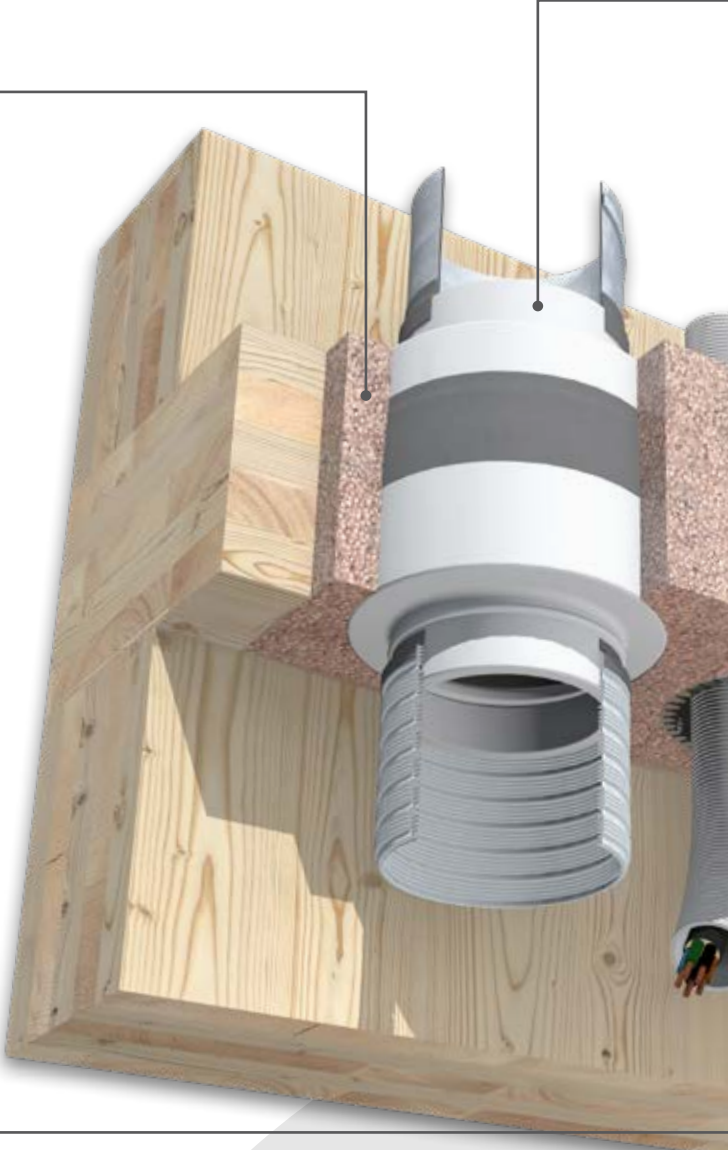
- Flush-mounted

- *Space-saving due to small installation depth*
- *Low pressure loss*
- *Fire damper according to EN 15650*

NATIONAL PENETRATION SEAL COMBINATION TIROTECH®

TIROTECH is also tested as a national penetration seal combination, a combination of mixed penetration seal and FLI-VE fire damper air vent, as per OIB usage guideline OIB-095.4-001/06-008 and EN 1366-3.

TIROTECH® fire protective mortar



RORCOL pipe collars





National construction products

Also suitable for plastic air ducts!

PRODEC fire damper air vent FLI-VE_(ho+ve)90

- No annual inspection obligation
- Also suitable for insulated air ducts
- Zero clearance to RORCOL pipe collars



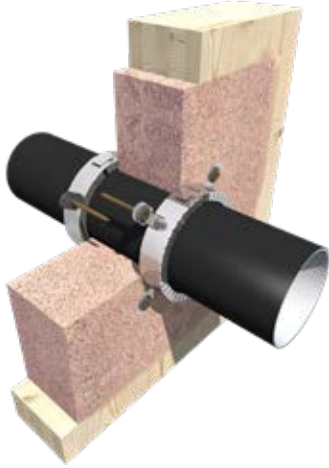
FIRE PROOF pipe section



**NATIONAL PENETRATION SEAL
COMBINATION TIROTECH®**

RORCOL / FIRE PROOF

for cross-laminated timber walls ≥ 100 mm and cross-laminated timber floors ≥ 140 mm,
with or without plasterboard as per EN 520



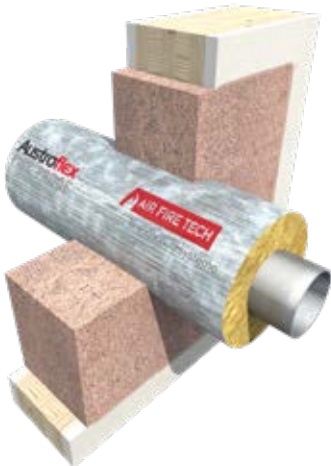
RORCOL V30
for sewage pipes

Application areas

See section "Mixed penetration seal TIROTECH®" – Page 68



RORCOL AV60
for multi-layer composite pipes



FIRE PROOF
for metal pipes

NATIONAL PENETRATION SEAL COMBINATION TIROTECH®

FSAeco

for ventilation ducts

for cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520

Application areas

FLI-VE90

FSAeco size

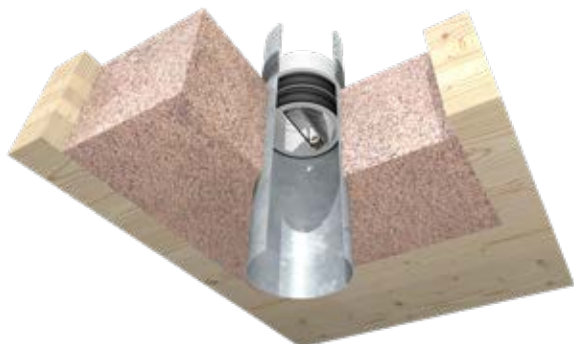
- DN100, DN125, DN160

Pipe material / Outer pipe diameter

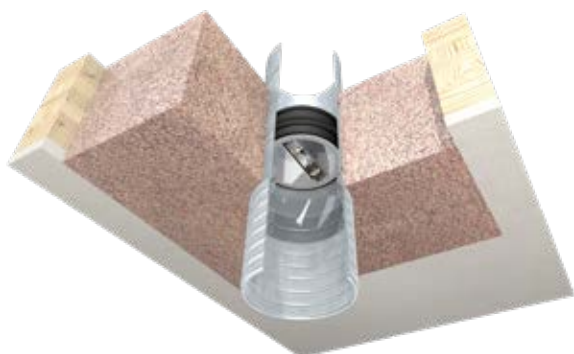
- Spiral ducts \leq DN160

Installation method

- Flush-mounted



FSAeco-ST
with integrated duct connector



FSAeco
in 155 mm TIROTECH® fire protective mortar



FSAeco flush-mounted
in insulated air duct

- *Optionally with integrated duct connector*
- *Small installation depth*
- *Fire damper air vent FLI-VE90*

NATIONAL PENETRATION SEAL COMBINATION TIROTECH®

PRODEC

for ventilation ducts made of plastic
for cross-laminated timber floors ≥ 140 mm, with or without plasterboard as per EN 520

Application areas

FLI-VE_(ho+ve)90

PRODEC size

- DN80, DN100, DN125, DN160

Pipe material / Outer pipe diameter

- POLO-KAL NG \leq DN160

Insulating material / Insulation thickness

- Uninsulated
- Structure-borne noise insulation 5 mm
- Elastomer 19 mm

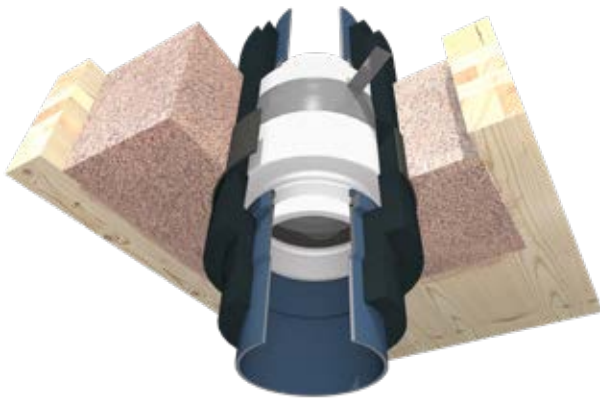
Einbauart

- Surface-mounted
- Flush-mounted



PRODEC

in 140 mm TIROTECH®-fire protective mortar
with 5 mm structure-borne sound insulation



PRODEC

in 140 mm TIROTECH®-fire protective mortar
with 19 mm Elastomer insulation

- *Integrated mounting lugs*
- *Free cross-section*

PENETRATION SEALS IN SHAFT WALLS

In addition to single penetration seals and mixed penetration seals, there is another construction method which has been tried and tested for decades and is a natural choice for timber construction: shaft type A', i.e. the plasterboard stud partition wall lined on one face. Shaft type A is a way of bypassing the penetration sealing of pipes and cables in cross-laminated timber elements. The penetration sealing is carried out in the shaft wall.



A helpful guide to planning and coordinating the construction process can be found in the **technical bulletin of the Gemeinschaft Gewerke Innenausbau [Association of interior finishing trades] "Unser Schacht" [Our shaft]**.



PDF download:
Technical bulletin - Unser Schacht
[Our shaft]



FSAeco fire damper air vents FLI-VE90

- No annual inspection requirement
- Small installation depth
- Easy installation

For product details, see page 40



FIREREV access panels

- Fire, sound and smoke protection
- Rapid availability
- Choice of various visible covers



PREMO RORCOL pipe penetration seal modules

- Custom-made
- Defined interface between building services and drywall construction
- With integrated sealing level
- For plastic pipes up to Ø 110 mm and multi-layer composite pipes up to Ø 26 mm



System RORCOL pipe collars

- For combustible and non-combustible pipes
- For cable bundles up to Ø 100 mm
- No spacing

For product details, see page 28



FIREREV access panels

Product description

FIREREV access panels provide maximum safety combined with optimum domestic comfort, user-friendliness and visual appeal. The products are easy to install in compliance with test certificates and can be used universally in shaft walls lined on one side as well as rigid walls. They are available with different visible covers made of plasterboard or metal, with snap closures or different lock types. This allows individual requirements to be met, with a maximum possible size of 120 x 80 cm in walls and 60 x 60 cm in suspended floors.



FIREREV GPS
EI90/EI60/EI30



FIREREV VKW
EI90/EI60/EI30



FIREREV VKS
EI90/EI60/EI30

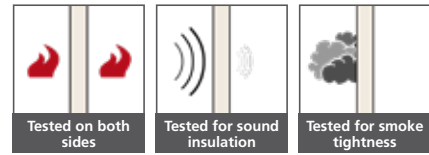
GPS - gypsum fibreboard with snap closure and hinges

VKW - metal cover with square-head bolt lock, white powder-coated

VKS - gypsum fibreboard with square-head bolt lock and hinges

Special features

Tested on both sides according to EN 1364-1
Classified according to EN 13501-2
Tested for sound insulation according to EN ISO 10140
Tested for smoke tightness according to EN 1634-3



Safe fire closure

- Tested for fire safety on both sides
- Tested for sound insulation
- Easy to use

Soundproof

Smoke-tight



Variety of visible covers

- Plaster surface
- Metal surface
- Snap closure
- Square-head bolt lock

PREMO RORCOL custom-made pipe penetration seal

Product description

The AIR FIRE TECH firestop module PREMO® RORCOL, for fire-resistant sealing of plastic pipes, multi-layer composite pipes, air-conditioning ducts and cables, consists of a graduated installation housing made of plasterboard with integrated intumescent material. The installation housing provides a regulated interface between the trades (drywall construction and building services) in order to ensure that the shaft is smoke-tight. It is individually adapted to the shaft wall lined on one side (3x15 mm, 2x20 mm, 2x25 mm according to EN 520 and EN 15283-1) and the number of pipe feedthroughs. Inside the installation housing, there are two permanently elastic sealing levels that ensure smoke-tightness between the duct and the firestop module. No further sealing in the form of silicones or joint fillers is required. Expansion of the ducts due to temperature fluctuations is absorbed by the sealing levels and thus not transferred to the shaft wall. In the event of fire, the intumescent material expands and seals the firestop module. **Tested for fire safety** according to EN 1366-3 and classified according to EN 13501-2. **Tested for sound insulation** according to EN ISO 10140. **Tested for smoke tightness** up to 600 Pa according to EN 12153 and EN ISO 9972.

PREMO® RORCOL

with integrated sealing level



PREMO® RORCOL OMEGA

with integrated sealing level



For pipes with no spacing to the adjacent rigid building element

PREMO® RORCOL K

for air-conditioning ducts and cables



For two air-conditioning units



For one air-conditioning unit

“The defined interface between plumbing and drywall construction.”

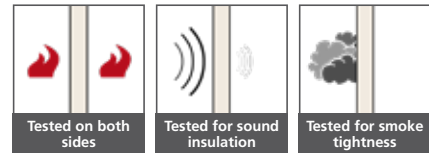
Special features

Tested on both sides according to EN 1366-3

Classified according to EN 13501-2

Tested for sound insulation according to EN ISO 10140

Tested for smoke tightness according to EN 12153 and EN ISO 9972



Defined interface

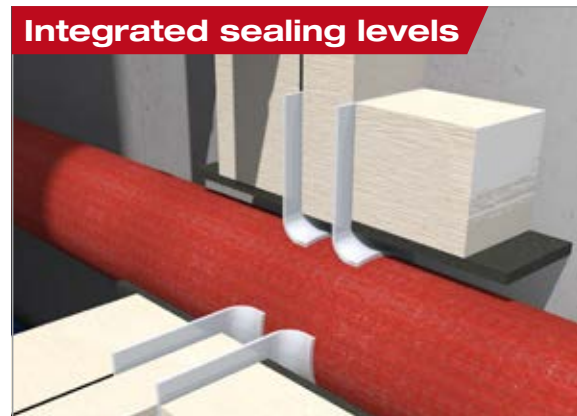
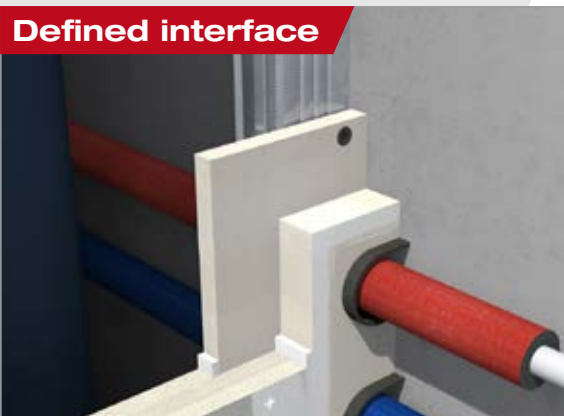
- Defined interface between building services and drywall construction
- Fire, smoke and sound insulation fulfilled in one work step
- Less coordination work involved in the construction process

Soundproof

Smoke-tight

Integrated sealing levels

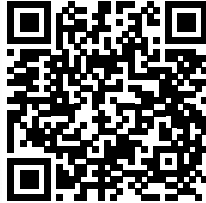
- Smoke-tight seal to the ductwork
- No additional sealing work
- Acoustic decoupling of the ductwork



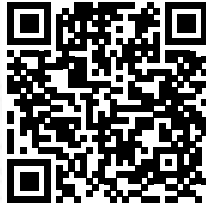
REFERENCES



Fire protection know no compromises
Preventive fire protection vor buildings



Penetration seals for pipes and cables
AIR FIRE TECH System RORCOL



FLI-VE und FLI
Fire damper air vents for ventilation ducts
based on intumescent materials





FIREREV access panels

Fire protection in drywalling



INLAP and INLAP-ST fire dampers



You can find more documentation at www.airfiretech.at

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Fire protection in timber construction, February 2024

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We are looking forward to a fruitful working relationship with you.

Air Fire Tech Brandschutzsysteme GmbH



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